# Nanjing CUH Science & Technology Co.,Ltd

Vibratory Feeder Controller Specialist Provide Professional Service



Catalog of Feeder Controllers



# Vibratory Feeder Controller Specialist Provide Professional Service



**CUH** is a high-tech enterprise-which co-operates with Nanjing University, Southeast University, Nanjing University of Science and Technology and some others. We mainly research develop and produce automatic feeding systems and intelligent production equiprments. Relying on the precise and pragmatic work attitude and strong technical force, CUH has gained a high popularity in domestic and international vibratory feeding fields by our reliable and stable products after a long and unremitting effort.



**CUH** has developed products-which are well known and universally acknowledg the vibratory feeding world through self-directed innovation and formed a complet product line from entry-level to high-end. CUH has become the leader of vibratory feeder controller by our stable, reliable, efficient and energy saving products. We can provide solutions to all kinds of control, drive and power supply requirements.



**CUH** is devoted to provide total solutions of vibratory feeding. You can get not independent components, but a complete intelligent feeding system which has automatic setting, automatic monitoring and automatic adjusting functions.



WE has passed ISO9001、ISO14001、ISO45001 Systems Certificated Our featured products have passed UL certification, CE Certificated The controller produced by CUH has passed RoHS certification



# Stable. Reliable. flexible. Efficient



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# Contents

Variable Voltage Controller for Vibratory Feeder	
SDVC10 Series Variable Voltage Controller for Vibratory Feeder	1
SDVC11-S Variable Voltage Digital Controller for Vibratory Feeder	
SDVC11-M Variable Voltage Digital Controller for Vibratory Feeder	3
SDVC14-S Variable Voltage Digital Control Module for Vibratory Feeder	4
SDVC20-S Variable Voltage Digital Controller for Vibratory Feeder	5
SDVC20-L Variable Voltage Digital Controller for Vibratory Feeder	6
SDVC20-U Variable Voltage Digital Controller for Vibratory Feeder	7
SDVC21-S Variable Voltage Digital Controller for Vibratory Feeder	
SDVC21-LP Variable Voltage Digital Controller for Vibratory Feeder	
SDVC21-XLP Variable Voltage Digital Controller for Vibratory Feeder	
SDVC22 Series Dual Channel Variable Voltage Digital Controller for Vibratory Feeder	
Variable Frequency Controller for Vibratory Feeder	
SDVC31-S/M Variable Frequency Digital Controller for Vibratory Feeder	12
SDVC311-S/M Variable Frequency Digital Controller for Vibratory Feeder	
SDVC31-L/XL Variable Frequency Digital Controller for Vibratory Feeder	
SDVC31-XLP Variable Frequency Digital Controller for Vibratory Feeder	15
SDVC31-U Variable Frequency Digital Controller for Vibratory Feeder	
SDVC31-UP Variable Frequency Digital Controller for Vibratory Feeder	
SDVC33-M Dual Channel Digital Variable Frequency Vibratory Feeder Controller	
SDVC34-M Series Variable Frequency Intelligent Controller for Vibratory Feeder	
SDVC34-XL Series Variable Frequency Intelligent Controller for Vibratory Feeder	
SDVC34-UR Variable Frequency Intelligent Controller for Vibratory Feeder	
SDVC341-M Autotune Frequency Controller for Vibratory Feeder	
SDVC35 Series Variable Frequency Intelligent Controller for Vibratory Feeder	23
Variable Frequency Controller for Piezo Vibratory Feeder	
SDVC40-S Variable Frequency Digital Controller for Piezo Vibratory Feeder	24
SDVC40-XS Series Multi-channel Digital Variable Frequency Piezoelectric Vibration Feeding Controller	
SDVC41-M Variable Frequency Intelligent Controller for Piezo Vibratory Feeder	26
SDVC42-SD Autotune High Frequency Piezo Controller	27

CUH Product Function Table ----



Variable Frequency Controller (Low Input Voltage)	
SDVC50 Variable Frequency Digital Controller for Vibratory Feeder (Low Input Voltage)	28
Intelligent Flexible Controller for Vibratory Feeder	
SDVC60 Series Intelligent Flexible multi-channel Vibratory Feeder Controller	
SDVC61-M Intelligent Low Voltage Flexible Vibratory Feeder Controller	3(
SDVC621-M Intelligent Low Voltage Flexible Vibratory Feeder Controller	3
Intelligent Optical Fiber Sorting Controller	
SDVS30 Series Intelligent Optical Fiber Sorting Controller	32
Intelligent Digital Ultrasonic Welding Controller	
SDUC20-U Series Intelligent Digital Ultrasonic Welding Controller	33
Digital Motor Controller	
SDMC10-S Digital Low Voltage DC Brushed Motor Controller	34
SDMC20-S Digital Single Phase Asynchronous Motor Controller	3
SDMC30-S Digital Three Phase Asynchronous Motor Controller	



# **SDVC10 Series**

Variable Voltage Controller for Vibratory Feeder



# **Technical Data**

Item		Range	nge Unit		Note
item	Min	Typical	Max	Ullit	Note
Input Voltage	150	220	250	V	AC RMS
Adiustable Outsut Valtage Deser	90		Vin-30	v	Half Wave
Adjustable Output Voltage Range	70		Vin-10	v	Full Wave
Output Current	Output Current 0 2.5	2.5	Α	SDVC10-XS	
output current	0		4	A	SDVC10-S
Output Power	Output Power 0 5:	550	VA	SDVC10-XS	
Output I ower	U		880	VA	SDVC10-S
Output Frequency	45	50/60	65	Hz	Half Wave
Output Frequency	90	100/120	130	ПZ	Full Wave
Output Waveform	Phase	e Angle Co	ntrol		
Soft Start Time		0.2		S	
Short-Circuit Protection Trigger Current		6.3		Α	Fuse Capacity
Fuse Capacity		6.3		Α	
Ambient Temperature	0	25	40	°C	
Ambient Humidity	10	60	85	%	No Condensation
Storage Ambient Temperature	-20	25	85	°C	

# Model

SDVC10-XS: 2.5A SDVC10-S: 4A

# **Features**

**Soft Start:** The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake.

Fuse-Short Circuit Protection: If output of the controller is short-circuited, the fuse inside will be blown to protect the controller and the load.

# **Dimensions & Weight**

Dimensions: 154\*42\*86.4 (L\*W\*H, mm) Weight: 370g (without accessory)



# SDVC11-S

Variable Voltage Digital Controller for Vibratory Feeder



# **Technical Data**

		Range			
Item	Min	Typical	Max	Unit	Note
Input Voltage	150	220	250	V	AC RMS
A l'artable Octobre AVI le co Pour	35		Vin-10	V	Half Wave
Adjustable Output Voltage Range	45		Vin-5	V	Full Wave
Voltage Regulation Accuracy			30	V	Vset = 150V △Vin+ = 70V
Voltage Regulation Response Time	0	0.01	0.02	S	
Adjustable Output Current Range	0.1		4	Α	
Output Power	22		880	VA	
Output Francisco	45	50/60	65		Half Wave
Output Frequency	90	100/120	130	Hz	Full Wave
Output Waveform	Phas	e Angle Co	ntrol		
Soft Start Time	0.5	0.65	0.7	S	
Overheat Protection Trigger Temperature	58	60	66	°C	
Short-Circuit Protection Trigger Current		6.3		Α	Fuse Capacity
Fuse Capacity		6.3		Α	
Ambient Temperature	0	25	40	°C	
Ambient Humidity	10	60	85	%	No Condensation
Storage Ambient Temperature	-20	25	85	°C	

# Model

SDVC11-S: 4A

# **Features**

**Automatic Voltage Regulation:** The internal digital voltage regulation circuit can reduce feed speed variation caused by mains voltage fluctuation.

**Soft Start:** The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake.

**Linear Voltage Control:** Rotation angle of the voltage adjustment knob is linear with output voltage of the controller.

**Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

**Overcurrent Protection:** If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

**Fuse-Short Circuit Protection:** If output of the controller is short-circuited, the fuse inside will be blown to protect the controller and the load.

# **Dimensions & Weight**

Dimensions: 140\*58\*60 (L\*W\*H, mm) Weight: 200g (without accessory)

# **Optional Accessories**



- Input Power Cable (1.5m)
- Output Power Cable (1.5m)

Remark: Input power cable can be customized to fit the socket in your country.



# SDVC11-M

Variable Voltage Digital Controller for Vibratory Feeder



# **Technical Data**

Item		Range		Unit	Note
item	Min	Typical	Max	Unit	Note
Input Voltage	150	220	250	V	AC RMS
Adiantal La Carta AValta an Barrar	35		Vin-10	v	Half Wave
Adjustable Output Voltage Range	45		Vin-5	]	Full Wave
Voltage Regulation Accuracy			30	V	Vset = 150V △Vin+ = 70V
Voltage Regulation Response Time	0	0.01	0.02	s	
Adjustable Output Current Range	0.1		5	Α	
Output Power	22		1100	VA	
Output Francisco	45	50/60	65	Hz	Half Wave
Output Frequency	90	100/120	130	HZ	Full Wave
Output Waveform	Phas	e Angle Co	ntrol		
Soft Start Time	0.5	0.65	0.7	S	
Overheat Protection Trigger Temperature	58	60	66	°C	
Short-Circuit Protection Trigger Current		6.3		А	Fuse Capacity
Fuse Capacity		6.3		А	
Ambient Temperature	0	25	40	°C	
Ambient Humidity	10	60	85	%	No Condensation
Storage Ambient Temperature	-20	25	85	°C	

# Model

SDVC11-M: 5A

# **Features**

**Automatic Voltage Regulation:** The internal digital voltage regulation circuit can reduce feed speed variation caused by mains voltage fluctuation.

**Soft Start:** The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake.

**Linear Voltage Control:** Rotation angle of the voltage adjustment knob is linear with output voltage of the controller.

**Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

**Overcurrent Protection:** If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Fuse-Short Circuit Protection: If output of the controller is short-circuited, the fuse inside will be blown to protect the controller and the load.

# **Dimensions & Weight**

Dimensions: 190\*53.6\*109.3 (L\*W\*H, mm)
Weight: 430g (without accessory)

# **Standard Accessories**



- Input Power Cable (1.5m)
- Output Power Cable (1.5m)

Remark: Input power cable can be customized to fit the socket in your country.



# SDVC14-S

Variable Voltage Digital Control Module for Vibratory Feeder



# **Technical Data**

14		Range		I I m i a	Notes
ltem	Min	Typical	Max	Unit	Note
Input Voltage	150	220	250	V	AC RMS
A l'actable Octobre Malter Branch	35		Vin-10	V	Half Wave
Adjustable Output Voltage Range	45		Vin-5	] v	Full Wave
Voltage Regulation Accuracy			30	V	Vset = 150V △Vin+ = 70V
Voltage Regulation Response Time	0	0.01	0.02	s	
Adjustable Output Current Range	0.1		4	Α	
Output Power	22		880	VA	
0.41.5	45	50/60	65	Hz	Half Wave
Output Frequency	90	100/120	130		Full Wave
Output Waveform	Phas	e Angle Co	ntrol		
Soft Start Time	0.5	0.65	0.7	S	
Overheat Protection Trigger Temperature	58	60	66	°C	
Short-Circuit Protection Trigger Current		6.3		Α	Fuse Capacity
Remote ON/OFF Control Voltage	5		24	V	
Fuse Capacity		6.3		Α	
Ambient Temperature	0	25	40	°C	
Ambient Humidity	10	60	85	%	No Condensation
Storage Ambient Temperature	-20	25	85	°C	

# Model

SDVC14-S: 4A

# **Features**

**Automatic Voltage Regulation:** The internal digital voltage regulation circuit can reduce feed speed variation caused by mains voltage fluctuation.

**Soft Start:** The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake.

**Linear Voltage Control:** Rotation angle of the external potentiometer is linear with output voltage of the control module.

Overheat Protection: If internal temperature of the control module gets too high, the control module will stop its output to protect itself.

**Overcurrent Protection:** If output current exceeds its rated value, the control module will stop its output to protect itself and the load.

Fuse-Short Circuit Protection: If output of the control module is short-circuited, the fuse inside will be blown to protect the control module and the load.

# **Dimensions & Weight**

Dimensions: 102\*63\*27 (L\*W\*H, mm)

Weight: 92g

# Standard Accessories

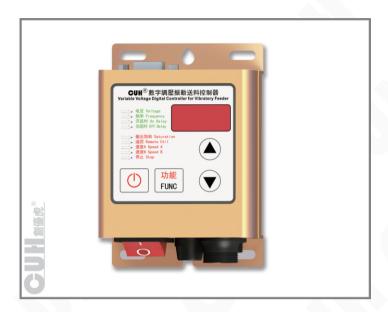


- 2 digit pluggable terminal blocknput
- 3 digit pluggable terminal

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# SDVC20-S

Variable Voltage Digital Controller for Vibratory Feeder



# **Technical Data**

lt aus		Range		11	Note
Item	Min	Typical	Max	Unit	Note
Input Voltage	85	220	250	V	AC RMS
	35		Vin-10	.,	Half Wave
Adjustable Output Voltage Range	45		Vin-5	V	Full Wave
Voltage Adjustment Accuracy		1		V	
Voltage Regulation Accuracy			30	V	Vset = 150V △Vin+ = 70V
Voltage Regulation Response Time	0	0.01	0.02	S	
Adjustable Output Current Range	0		5	Α	
Output Power	0		1100	VA	
0.115	45	50/60	65		Half Wave
Output Frequency	90	100/120	130	Hz	Full Wave
Output Waveform	Phas	e Angle Co	ntrol		
Soft Start Time	0	4- (	10.0	s	Default value: 0.5
On/Off Delay Time Range	0		9.9	S	Default value: 0.2
On/Off Delay Time Accuracy		0.1		s	
Overheat Protection Trigger Temperature	58	60	66	°C	
Short-Circuit Protection Trigger Current	\	6.3		Α	Fuse Capacity
DC Control Output Voltage	11	12	13	V	
DC Control Output Current	0		200	mA	
Analog Control Signal		1~5/4~20		V/mA	Remote Speed Control signal
Digital Control Signal		12		V	Switching Signal
Adjustment Method		4		Button	
Fuse Capacity	6.3		А		
Standby Power Consumption		2	<del></del>	W	
Display Method		4		Digit	LED
Ambient Temperature	0	25	40	°C	
Ambient Humidity	10	60	85	%	No Condensation
Storage Ambient Temperature	-20	25	85	°C	

### Model

SDVC20-S: 5A

### **Features**

**Automatic Voltage Regulation:** The internal digital voltage regulation circuit can reduce feed speed variation caused by mains voltage fluctuation.

**Time Adjustable Soft Start:** The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake. Soft start time can be digitally preset.

**Preset Speeds:** 4 feed speeds can be preset, stored and outputted by connecting external short-circuit signals.

**Dual Switch Sensor ON/OFF Control:** 2 NPN switch sensors or PLCs can be connected to turn on/off the controller.

Photoelectric Sensor ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

Remote Speed Control: Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, a 1-5V DC signal or a 4-20mA current signal.

**DC Control Output:** The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

**Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

**Overcurrent Protection:** If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

**Overvoltage Protection:** If input voltage is too high, power supply of the controller will be shutdown automatically to protect itself.

Fuse-Short Circuit Protection: If output of the controller is short-circuited, the fuse inside will be blown to protect the controller and the load.

Max Adjustable Output Voltage: Max Adjustable Output Voltage can be preset to protect the load from damage caused by too high voltage.

# **Dimensions & Weight**

Dimensions: 111\*76\*48.5 (L\*W\*H, mm) Weight: 285g (without accessory)

### **Standard Accessories**



- Input Power Cable (1.5m)
- Output Power Cable (1.5m)

Remark: Input power cable can be customized to fit the socket in your country.

# **Optional Accessories**



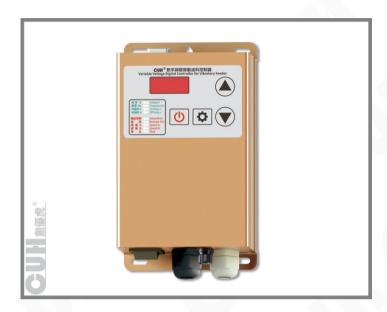
- Intelligent Photoelectric Sensor(1.5m)
- DB315 Signal Control

# **Vibratory Feeder Controller Expert**



# SDVC20-L

Variable Voltage Digital Controller for Vibratory Feeder



# **Technical Data**

14		Range			Note
Item	Min	Typical	Max	Unit	Note
Input Voltage	85	380	440	V	AC RMS
	35		Vin-10	ļ.,	Half Wave
Adjustable Output Voltage Range	45		Vin-5	V	Full Wave
Voltage Adjustment Accuracy		1		٧	
Voltage Regulation Accuracy			30	٧	Vset = 150V △Vin+ = 70V
Voltage Regulation Response Time	0	0.01	0.02	S	
Adjustable Output Current Range	0		10	Α	
Output Power	0		3800	VA	
0.415	45	50/60	65		Half Wave
Output Frequency	90	100/120	130	Hz	Full Wave
Output Waveform	Phas	e Angle Co	ntrol		
Soft Start Time	0	(	10.0	s	Default value: 0.5
On/Off Delay Time Range	0		9.9	s	Default value: 0.2
On/Off Delay Time Accuracy		0.1		s	
Overheat Protection Trigger Temperature	58	60	66	°C	
Short-Circuit Protection Trigger Current	\ \	10		А	Fuse Capacity
DC Control Output Voltage	22	24	26	V	
DC Control Output Current	0		200	mA	
Analog Control Signal		1~5/4~20		V/mA	Remote Speed Control signal
Digital Control Signal		24		V	Switching Signal
Adjustment Method		4		Button	
Fuse Capacity		10		А	
Standby Power Consumption		2		W	
Display Method		4		Digit	LED
Ambient Temperature	0	25	40	°C	
Ambient Humidity	10	60	85	%	No Condensation
Storage Ambient Temperature	-20	25	85	°C	

### Model

SDVC20-L: 10A

# **Features**

**Automatic Voltage Regulation:** The internal digital voltage regulation circuit can reduce feed speed variation caused by mains voltage fluctuation.

**Time Adjustable Soft Start:** The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake. Soft start time can be digitally preset.

**Preset Speeds:** 4 feed speeds can be preset, stored and outputted by connecting external short-circuit signals.

**Dual Switch Sensor ON/OFF Control:** 2 NPN switch sensors or PLCs can be connected to turn on/off the controller.

Photoelectric Sensor ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

Remote Speed Control: Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, a 1-5V DC signal or a 4-20mA current signal.

**DC Control Output:** The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

**Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

**Overcurrent Protection:** If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

**Fuse-Short Circuit Protection:** If output of the controller is short-circuited, the fuse inside will be blown to protect the controller and the load.

Max Adjustable Output Voltage: Max Adjustable Output Voltage can be preset to protect the load from damage caused by too high voltage.

# **Dimensions & Weight**

Dimensions: 180\*106\*58 (L\*W\*H, mm) Weight: 960g (without accessory)

# **Optional Accessories**



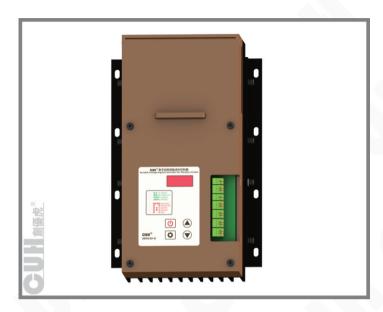
- Intelligent Photoelectric Sensor(1.5m)
- DB315 Signal Control

# **Vibratory Feeder Controller Expert**



# SDVC20-U

Variable Voltage Digital Controller for Vibratory Feeder



# **Technical Data**

La cons		Range		I I mid	No. 4
Item	Min	Typical	Max	Unit	Note
Input Voltage	85	380	440	V	AC RMS
Adjustable Output Voltage Range	35	()	Vin-10	٧	
Voltage Adjustment Accuracy		1		٧	
Voltage Regulation Accuracy			30	٧	Vset = 150V △Vin+ = 70V
Voltage Regulation Response Time	0	0.01	0.02	S	
Adjustable Output Current Range	0		50	А	
Output Power	0		19000	VA	
	90	100/120	130		Full Wave
	45	50/60	65		Half Wave
Output Frequency	30	33/40	43	Hz	1/3 Wave
	22	25/30	32		1/4 Wave
	18	20/24	26		1/5 Wave
Output Waveform	Phas	se Angle Co	ntrol		
Soft Start Time	0		10.0	S	Default value: 1.0
On/Off Delay Time Range	0		9.9	S	Default value: 0.2
On/Off Delay Time Accuracy		0.1		S	
Overheat Protection Trigger Temperature	58	60	66	°C	
DC Control Output Voltage	22	24	26	V	
DC Control Output Current	0		200	mA	
Analog Control Signal		1-5/4-20		V/mA	Local control voltage/ Remote control currer
Digital Control Signal		24		V	Switching Signal
Adjustment Method		4		Button	
Fuse Capacity		50		А	
Standby Power Consumption		2		W	
Display Method		4		Digit	LED
Ambient Temperature	-10	25	40	°C	
Ambient Humidity	10	60	85	%	No Condensation
Storage Ambient Temperature	-20	25	85	°C	

# Model

SDVC20-U: 50A

# **Features**

**Automatic Voltage Regulation:** The internal digital voltage regulation circuit can reduce feed speed variation caused by mains voltage fluctuation.

**Time Adjustable Soft Start:** The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake. Soft start time can be digitally preset.

**Preset Speeds:** 4 feed speeds can be preset, stored and outputted by connecting external short-circuit signals.

**Dual Switch Sensor ON/OFF Control:** Adaptive switch sensors or PLCs can be connected to turn on/off the controller.

Remote Speed Control: Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, a 1-5V DC signal or a 4-20mA current signal.

**DC Control Output:** The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

**Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

**Overcurrent Protection:** If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

**Fuse-Short Circuit Protection:** If output of the controller is short-circuited, the fuse inside will be blown to protect the controller and the load.

Max Adjustable Output Voltage: Max Adjustable Output Voltage can be preset to protect the load from damage caused by too high voltage.

# **Dimensions & Weight**

Dimensions: 280\*180\*121 (L\*W\*H, mm) Weight: 2480g (without accessory)



# SDVC21-S

Variable Voltage Digital Controller for Vibratory Feeder



# **Technical Data**

14.5.00		Range		11	Note	
ltem -	Min	Typical	Max	Unit	Note	
Input Voltage	85	220	250	٧	AC RMS	
	35		Vin-10	V	Half Wave	
Adjustable Output Voltage Range	45		Vin-5	] V	Full Wave	
Voltage Adjustment Accuracy		1		V		
Voltage Regulation Accuracy			30	V	Vset = 150V △Vin+ = 70V	
Voltage Regulation Response Time	0	0.01	0.02	s		
Adjustable Output Current Range	0		5	Α		
Output Power	0		1100	VA		
0.45	45	50/60	65		Half Wave	
Output Frequency	90	100/120	130	Hz	Full Wave	
Output Waveform	Phas	e Angle Co	ntrol			
Soft Start Time	0		9.9/10.0	S	Default value: 1.0	
On/Off Delay Time Range	0		9.9/99.9	S	Default value: 0.2	
On/Off Delay Time Accuracy		0.1		S		
Overheat Protection Trigger Temperature	58	60	66	°C		
DC Control Output Voltage	22	24	26	V		
DC Control Output Current	0		400	mA		
Analog Control Signal		1~5/4~20		V/mA	Remote Speed Control signal	
Digital Control Signal		24		V	Switching Signal	
Adjustment Method		6		Button		
Fuse Capacity		6.3		Α		
Standby Power Consumption		2		W		
Display Method		5		Digit	LED	
Ambient Temperature	0	25	40	°C		
Ambient Humidity	10	60	85	%	No Condensation	
Storage Ambient Temperature	-20	25	85	°C		

Note: "xxx/xxx" indicates "Traditional Parameter values / Modern Parameter values"

# Model

SDVC21-S: 5A

### **Features**

**Automatic Voltage Regulation:** The internal digital voltage regulation circuit can reduce feed speed variation caused by mains voltage fluctuation.

**Time Adjustable Soft Start:** The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake. Soft start time can be digitally preset.

**Preset Speeds:** 4 feed speeds can be preset, stored and outputted by connecting external short-circuit signals.

**Dual Switch Sensor ON/OFF Control:** Adaptive switch sensors or PLCs can be connected to turn on/off the controller.

Photoelectric Sensor ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

Remote Speed Control: Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, a 1-5V DC signal or a 4-20mA current signal.

**DC Control Output:** The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

**Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

**Overcurrent Protection:** If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

**Overvoltage Protection:** If input voltage is too high, power supply of the controller will be shutdown automatically to protect itself.

Fuse-Short Circuit Protection: If output of the controller is short-circuited, the fuse inside will be blown to protect the controller and the load.

Max Adjustable Output Voltage: Max Adjustable Output Voltage can be preset to protect the load from damage caused by too high voltage.

# **Dimensions & Weight**

Dimensions: 190\*53.6\*94.5 (L\*W\*H, mm) Weight: 430g (without accessory)

# Standard Accessories



- Input Power Cable (1.5m)
- Output Power Cable (1.5m)

Remark: Input power cable can be customized to fit the socket in your country.

# **Optional Accessories**



 Intelligent Photoelectric Sensor(1.5m)

# **Vibratory Feeder Controller Expert**



# SDVC21-LP

Variable Voltage Digital Controller for Vibratory Feeder



# **Technical Data**

Decision 1	Range	Range	lange		Note
Item	Min	Typical	Max	Unit	Note
Input Voltage	85	380	440	V	AC RMS
	35		Vin-10	.,	Half Wave
Adjustable Output Voltage Range	45	1 =	Vin-5	V	Full Wave
Voltage Adjustment Accuracy		1		V	
Voltage Regulation Accuracy			30	V	Vset = 150V △Vin+ = 70V
Voltage Regulation Response Time	0	0.01	0.02	S	
Adjustable Output Current Range	0		10	Α	
Output Power	0		3800	VA	
0.415	90	100/120	130		Full Wave
Output Frequency	45	50/60	65	Hz	Half Wave
Output Waveform	Phas	se Angle Co	ntrol		
Soft Start Time	0	(	10.0	s	Default value: 0.5
On/Off Delay Time Range	0		9.9	S	Default value: 0.2
On/Off Delay Time Accuracy		0.1		S	
Overheat Protection Trigger Temperature	58	60	66	°C	
DC Control Output Voltage	22	24	26	V	
DC Control Output Current	0		200	mA	
Analog Control Signal		1~5/4~20		V/mA	Remote Speed Control signal
Digital Control Signal		24		V	Switching Signal
Adjustment Method		4		Button	
Fuse Capacity	16			Α	
Standby Power Consumption		4		W	
Display Method		4		Digit	LED
Ingress Protection Level		IP67			
Ambient Temperature	0	25	40	°C	

### Model

SDVC21-LP: 10A

### **Features**

**IP Grade:** IP67. The controller keeps running well in humid, oily and dusty environment.

**Super Wide Input Operation Voltage:** Input voltage value to the controller could range from 85 to 400 AC.

**Automatic Voltage Regulation:** The internal digital voltage regulation circuit can reduce feed speed variation caused by mains voltage fluctuation.

**Time Adjustable Soft Start:** The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake. Soft start time can be digitally preset.

**Preset Speeds:** 4 feed speeds can be preset, stored and outputted by connecting external short-circuit signals.

**Dual Switch Sensor ON/OFF Control:** 2 NPN switch sensors or PLCs can be connected to turn on/off the controller.

Photoelectric Sensor ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

**Remote Speed Control:** Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, a 1-5V DC signal or a 4-20mA current signal.

**DC Control Output:** The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

**Lightning Protection:** The controller can withstand lightning stroke below 4KV.

**Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

**Overcurrent Protection:** If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

**Fuse-Short Circuit Protection:** If output of the controller is short-circuited, the fuse inside will be blown to protect the controller and the load.

Max Adjustable Output Voltage: Max Adjustable Output Voltage can be preset to protect the load from damage caused by too high voltage.

# **Dimensions & Weight**

Dimensions: 190\*110\*98 (L\*W\*H, mm) Weight: 4600g (without accessory)

# **Optional Accessories**



- Intelligent Photoelectric Sensor(2m)
- DB315 Signal Control

# **Vibratory Feeder Controller Expert**



# SDVC21-XLP

Variable Voltage Digital Controller for Vibratory Feeder



# **Technical Data**

The same	Range						11	Notes
Item	Min	Typical	Max	Unit	Note			
Input Voltage	85	380	440	V	AC RMS			
	35		Vin-10		Half Wave			
Adjustable Output Voltage Range	45		Vin-5	V	Full Wave			
Voltage Adjustment Accuracy		1		V				
Voltage Regulation Accuracy			30	V	Vset = 150V △Vin+ = 70V			
Voltage Regulation Response Time	0	0.01	0.02	S				
Adjustable Output Current Range	0	T 1	25	Α				
Output Power	0		9500	VA				
	90	100/120	130		Full Wave			
0.115	45	50/60	65	Hz	Half Wave			
Output Frequency	30	33/40	43		1/3 Full Wave			
	22	25/30	32		1/4 Full Wave			
Output Waveform	Phas	se Angle Co	ntrol					
Soft Start Time	0		10.0	s	Default value: 0.			
On/Off Delay Time Range	0	<b></b>	9.9	S	Default value: 0.			
On/Off Delay Time Accuracy		0.1		S				
Overheat Protection Trigger Temperature	58	60	66	°C				
DC Control Output Voltage	22	24	26	V				
DC Control Output Current	0		200	mA				
Analog Control Signal		1~5/4~20		V/mA	Remote Speed Control signal			
Digital Control Signal		24		V	Switching Signa			
Adjustment Method	4			Button				
Fuse Capacity		30		Α	\			
Standby Power Consumption	_	4		W				
Display Method		4		Digit	LED			
Ingress Protection Level		IP67						
Ambient Temperature	0	25	40	°C				

### Model

SDVC21-XLP: 25A

### **Features**

**IP Grade:** IP67. The controller keeps running well in humid, oily and dusty environment.

**Super Wide Input Operation Voltage:** Input voltage value to the controller could range from 85 to 400 AC.

**Automatic Voltage Regulation:** The internal digital voltage regulation circuit can reduce feed speed variation caused by mains voltage fluctuation.

**Time Adjustable Soft Start:** The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake. Soft start time can be digitally preset.

**Preset Speeds:** 4 feed speeds can be preset, stored and outputted by connecting external short-circuit signals.

**Dual Switch Sensor ON/OFF Control:** 2 NPN switch sensors or PLCs can be connected to turn on/off the controller.

Photoelectric Sensor ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

**Remote Speed Control:** Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, a 1-5V DC signal or a 4-20mA current signal.

**DC Control Output:** The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

**Lightning Protection:** The controller can withstand lightning stroke below 4KV.

**Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

**Overcurrent Protection:** If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Fuse-Short Circuit Protection: If output of the controller is short-circuited, the fuse inside will be blown to protect the controller and the load.

Max Adjustable Output Voltage: Max Adjustable Output Voltage can be preset to protect the load from damage caused by too high voltage.

# **Dimensions & Weight**

Dimensions: 190\*170\*98 (L\*W\*H, mm) Weight: 5800g (without accessory)

# **Optional Accessories**



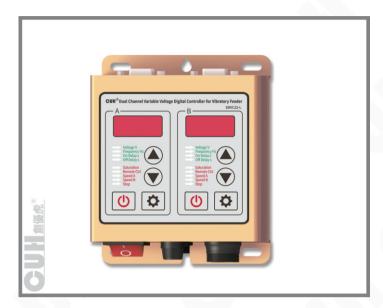
- Intelligent Photoelectric Sensor(2m)
- DB315 Signal Control

# **Vibratory Feeder Controller Expert**



# **SDVC22 Series**

**Dual channel Variable Voltage Digital Controller for Vibratory Feeder** 



# **Technical Data**

14		Range	11	Note	
Item	Min	Typical	Max	Unit	Note
Input Voltage	85	220	250	V	AC RMS
	35		Vin-10	.,	Half Wave
Adjustable Output Voltage Range	45		Vin-5	V	Full Wave
Voltage Adjustment Accuracy		1		V	
Voltage Regulation Accuracy	33	<b></b>	61	V	Vset = 150V △Vin+ = 70V
Voltage Regulation Response Time	0	0.01	0.02	s	
A.F. stable O. to at Community Program			5		SDVC22-S Two sides combined
Adjustable Output Current Range	0		10	A	SDVC22-L Two sides combined
0.41.			1100		SDVC22-S Two sides combined
Output Power	0		2200	VA	SDVC22-L Two sides combined
0.1.15	45	50/60	65		Half Wave
Output Frequency	90	100/120	130	Hz	Full Wave
Output Waveform	Pha	se Angle Co	ntrol		
Soft Start Time	0		10.0	s	Default value: 1.0
On/Off Delay Time Range	0		9.9	s	Default value: 0.2
On/Off Delay Time Accuracy		0.1		S	
Overheat Protection Trigger Temperature	58	60	66	°C	
DC Control Output Voltage	22	24	26	V	
DC Control Output Current	0		400	mA	
Analog Control Signal		1~5/4~20		V/mA	Remote Speed Control signal
Digital Control Signal		24		V	Switching Signal
Adjustment Method		8		Button	
From Compaits		6.3		_	SDVC22-S
Fuse Capacity		16		A	SDVC22-L
Standby Power Consumption		3		W	
Display Method		4+4		Digit	LED
Ambient Temperature	0	25	40	°C	
Ambient Humidity	10	60	85	%	No Condensation
Storage Ambient Temperature	-20	25	85	°C	

# Model

SDVC22-S: 5A Dual-Channel SDVC22-L: 10A Dual-Channel

### **Features**

**Automatic Voltage Regulation:** The internal digital voltage regulation circuit can reduce feed speed variation caused by mains voltage fluctuation.

Time Adjustable Soft Start: The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake. Soft start time can be digitally preset.

**Preset Speeds:** 4 feed speeds can be preset, stored and outputted by connecting external short-circuit signals.

**Dual Switch Sensor ON/OFF Control:** 2 NPN switch sensors or PLCs can be connected to turn on/off the controller.

Photoelectric Sensor ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

Remote Speed Control: Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, a 1-5V DC signal or a 4-20mA current signal.

**DC Control Output:** The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

**Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

**Overcurrent Protection:** If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Fuse-Short Circuit Protection: If output of the controller is short-circuited, the fuse inside will be blown to protect the controller and the load.

Max Adjustable Output Voltage: Max Adjustable Output Voltage can be preset to protect the load from damage caused by too high voltage.

# **Dimensions & Weight**

Dimensions: 130\*106\*57.5 (L\*W\*H, mm) Weight: 500g(without accessory)

# **Standard Accessories**



- Input Power Cable (1.5m)
- Output Power Cable (1.5m)\*2

Remark: Input power cable can be customized to fit the socket in your country.

# **Optional Accessories**



- Intelligent Photoelectric Sensor(1.5m)
- DB315 Signal Control \*2

# **Vibratory Feeder Controller Expert**



# SDVC31-S、SDVC31-M

Variable Frequency Digital Controller for Vibratory Feeder



# **Technical Data**

14		Range			
ltem -	Min	Typical	Max	Unit	Note
Input Voltage	85	220	250	V	AC RMS
Adjustable Output Voltage Range	0		260	٧	Lower than 150% of Input Voltage
Voltage Adjustment Accuracy		1		V	
Voltage Regulation Accuracy	0		10	%	ΔVout/ΔVin
A l'antable Ontont Communication			1.5		SDVC31-S
Adjustable Output Current Range	0		3.0	A	SDVC31-M
			330		SDVC31-S
Output Power	0	[	660	VA	SDVC31-M
Output Frequency	40.0		400.0	Hz	
Frequency Adjustment Accuracy		0.1		Hz	
Output Waveform		Sine			
Soft Start Time	0	(	10	s	Default value: 0.5
On/Off Delay Time Range	0		20	S	Default value: 0.2
On/Off Delay Time Accuracy		0.1		S	
Overheat Protection Trigger Temperature	58	60	66	°C	
DC Control Output Current	0		200	mA	
DC Control Output Voltage	22	24	26	V	
Analog Control Signal		1~5/4~20		V/mA	Remote Speed Control signal
Digital Control Signal		24		٧	Switching Signal
Adjustment Method		6		Button	
Standby Power Consumption		3		W	
Display Method		5		Digit	LED
Ambient Temperature	0	25	40	°C	
Ambient Humidity	10	60	85	%	No Condensation
Storage Ambient Temperature	-20	25	85	°C	

# Model

SDVC31-S: 1.5A SDVC31-M: 3.0A

### **Features**

**Frequency Adjustment:** Output frequency of the controller can be manually adjusted to resonant frequency of the vibratory feeder to get smooth, quiet and energy-saving feed effect.

Automatic High Precision Voltage Regulation: The internal digital voltage regulation circuit can eliminate feed speed variation caused by mains voltage fluctuation.

**Time Adjustable Soft Start:** The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake. Soft start time can be digitally preset.

**Switch Sensor ON/OFF Control:** Adaptive switch sensor or PLC can be connected to turn on/off the controller.

Photoelectric Sensor ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

Remote Speed Control: Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, a 1-5V DC signal or a 4-20mA current signal.

**DC Control Output:** The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

**Keypad Lock:** Lock all buttons on the keypad to prevent misoperation by pressing the ON/OFF button and hold for 2 seconds.

**Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

**Overcurrent Protection:** If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shut down its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

# **Dimensions & Weight**

Dimensions: 190\*53.6\*94.5 (L\*W\*H, mm)
Weight: SDVC31-S: 560g (without accessory)
SDVC31-M: 610g (without accessory)

### Standard Accessories



- Input Power Cable (1.5m)
- Output Power Cable (1.5m)

Remark: Input power cable can be customized to fit the socket in your country.

# **Optional Accessories**



 Intelligent Photoelectric Sensor(1.5m)

# **Vibratory Feeder Controller Expert**



# SDVC311-S、SDVC311-M

Variable Frequency Digital Controller for Vibratory Feeder



# **Technical Data**

D		Range			
Item	Min	Typical	Max	Unit	Note
Input Voltage	85	220	250	V	AC RMS
Adjustable Output Voltage Range	0		260	٧	Lower than 150% of Input Voltage
Voltage Adjustment Accuracy		1		٧	
Voltage Regulation Accuracy	0		10	%	ΔVout/ΔVin
Adiantala Orton Communication			1.5		SDVC311-S
Adjustable Output Current Range	0		3.0	A	SDVC311-M
			330		SDVC311-S
Output Power	0		660	VA	SDVC311-M
Output Frequency	40.0/5.0		400.0	Hz	
Frequency Adjustment Accuracy		0.1		Hz	
Output Waveform		Sine			
Soft Start Time	0		10	S	Default value: 0.5
On/Off Delay Time Range	0		20.0/99.9	s	Default value: 0.2
On/Off Delay Time Accuracy		0.1		S	
Overheat Protection Trigger Temperature	58	60	66	°C	
DC Control Output Current	0		400	mA	
DC Control Output Voltage	22	24	26	V	
Analog Control Signal		1~5/4~20		V/mA	Remote Speed Control signal
Digital Control Signal		24		V	Switching Signal
Adjustment Method		6		Button	
Standby Power Consumption		3		W	
Display Method		5		Digit	LED
Ambient Temperature	0	25	40	°C	
Ambient Humidity	10	60	85	%	No Condensation
Storage Ambient Temperature	-20	25	85	°C	

Note: "xxx/xxx" indicates "Traditional Parameter values / Modern Parameter values" .

### Model

SDVC311-S: 1.5A SDVC311-M: 3.0A

### **Features**

**Frequency Adjustment:** Output frequency of the controller can be manually adjusted to resonant frequency of the vibratory feeder to get smooth, quiet and energy-saving feed effect.

Automatic High Precision Voltage Regulation: The internal digital voltage regulation circuit can eliminate feed speed variation caused by mains voltage fluctuation.

Time Adjustable Soft Start/Shutdown: During startup or shutdown, the output voltage will gradually change to avoid sudden shake. Soft start/shutdown time can be digitally preset.

**Switch Sensor ON/OFF Control:** Adaptive switch sensor or PLC can be connected to turn on/off the controller.

Photoelectric Sensor ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

**Remote Speed Control:** Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, a 1-5V DC signal or a 4-20mA current signal.

**DC Control Output:** The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

**Keypad Lock:** Lock all buttons on the keypad to prevent misoperation by pressing the ON/OFF button and hold for 2 seconds.

**Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

**Overcurrent Protection:** If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

**Over/Under-Voltage Protection:** When the input voltage is too high/low, the power supply will be automatically turned off for self-protection.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shut down its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

# **Dimensions & Weight**

Dimensions: 190\*53.6\*94.5 (L\*W\*H, mm)
Weight: SDVC311-S: 560g (without accessory)
SDVC311-M: 610g (without accessory)

# Standard Accessories



- Input Power Cable (1.5m)
- Output Power Cable (1.5m)

Remark: Input power cable can be customized to fit the socket in your country.

# **Optional Accessories**



 Intelligent Photoelectric Sensor(1.5m)

# **Vibratory Feeder Controller Expert**



# SDVC31-L、SDVC31-XL

Variable Frequency Digital Controller for Vibratory Feeder



# **Technical Data**

14		Range			
ltem -	Min	Typical	Max	Unit	Note
Input Voltage	85	220	250	V	AC RMS
Adjustable Output Voltage Range	0		260	٧	Lower than 150% of Input Voltage
Voltage Adjustment Accuracy		1		٧	
Voltage Regulation Accuracy	0		10	%	ΔVout/ΔVin
Adiosatable Codes of Comment Person	0		4.5		SDVC31-L
Adjustable Output Current Range	0		6	A	SDVC31-XL
			990	144	SDVC31-L
Output Power	0		1320	VA	SDVC31-XL
Output Frequency	40.0	T 1	400.0	Hz	
Frequency Adjustment Accuracy		0.1		Hz	
Output Waveform		Sine			
Soft Start Time	0	<b></b> (	10	s	Default value: 0.5
On/Off Delay Time Range	0		20	S	Default value: 0.2
On/Off Delay Time Accuracy		0.1		S	
Overheat Protection Trigger Temperature	60	65	65	°C	
DC Control Output Current	0		200	mA	
DC Control Output Voltage	22	24	26	٧	
Analog Control Signal		1~5/4~20		V/mA	Remote Speed Control signal
Digital Control Signal		24		V	Switching Signal
Adjustment Method		6		Button	
Standby Power Consumption		3		W	
Display Method		5		Digit	LED
Ambient Temperature	0	25	40	°C	
Ambient Humidity	10	60	85	%	No Condensation
Storage Ambient Temperature	-20	25	85	°C	

# Model

SDVC31-L: 4.5A SDVC31-XL: 6.0A

### **Features**

**Frequency Adjustment:** Output frequency of the controller can be manually adjusted to resonant frequency of the vibratory feeder to get smooth, quiet and energy-saving feed effect.

Automatic High Precision Voltage Regulation: The internal digital voltage regulation circuit can eliminate feed speed variation caused by mains voltage fluctuation.

**Time Adjustable Soft Start:** The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake. Soft start time can be digitally preset.

**Switch Sensor ON/OFF Control:** 1 NPN/PNP switch sensor or PLC can be connected to turn on/off the controller.

Photoelectric Sensor ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

Remote Speed Control: Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, a 1-5V DC signal or a 4-20mA current signal.

**DC Control Output:** The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

**Keypad Lock:** Lock all buttons on the keypad to prevent misoperation by pressing the ON/OFF button and hold for 2 seconds.

**Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

**Overcurrent Protection:** If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shut down its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

# **Dimensions & Weight**

Dimensions: 190\*147.8\*94.5 (L\*W\*H, mm)
Weight: SDVC31-L: 1675g (without accessory)
SDVC31-XL: 1720g (without accessory)

### Standard Accessories



- Input Power Cable (1.5m)
- Output Power Cable (1.5m)

Remark: Input power cable can be customized to fit the socket in your country.

# **Optional Accessories**



Intelligent Photoelectric Sensor(1.5m)

# **Vibratory Feeder Controller Expert**



# SDVC31-XLP

Variable Frequency Digital Controller for Vibratory Feeder



# **Technical Data**

	Range				
Item	Min	Typical	Max	Unit	Note
Input Voltage	85	220	250	V	AC RMS
Adjustable Output Voltage Range	0		260	٧	Lower than 150% of Input Voltage
Voltage Adjustment Accuracy		1		V	
Voltage Regulation Accuracy	0		10	%	ΔVout/ΔVin
Adjustable Output Current Range	0		6	А	
Output Power	0		1320	VA	
Output Frequency	40.0		400.0	Hz	
Frequency Adjustment Accuracy		0.1		Hz	
Output Waveform		Sine			
Soft Start Time	0		10	s	Default value: 0.5
On/Off Delay Time Range	0		20	s	Default value: 0.2
On/Off Delay Time Accuracy		0.1		s	
Overheat Protection Trigger Temperature	60	65	65	°C	
DC Control Output Current	0		200	mA	
DC Control Output Voltage	22	24	26	V	
Analog Control Signal		1~5/4~20		V/mA	Remote Speed Control signal
Digital Control Signal		24		V	Switching Signal
Adjustment Method		6		Button	
Standby Power Consumption		4		W	
Display Method		5		Digit	LED
Ingress Protection Level		IP67			
Ambient Temperature	0	25	40	°C	

# Model

SDVC31-XLP: 6A

### **Features**

**IP Grade:** IP67.The controller keeps running well in humid, oily and dusty environment.

**Frequency Adjustment:** Output frequency of the controller can be manually adjusted to resonant frequency of the vibratory feeder to get smooth, quiet and energy-saving feed effect.

Time Adjustable Soft Start: The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake. Soft start time can be digitally preset.

**Switch Sensor ON/OFF Control:** 1 NPN switch sensor or PLC can be connected to turn on/off the controller.

Photoelectric Sensor ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

Remote Speed Control: Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, a 1-5V DC signal or a 4-20mA current signal.

**DC Control Output:** The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

**Keypad Lock:** Lock all buttons on the keypad to prevent misoperation by pressing the ON/OFF button and hold for 2 seconds.

**Lightning Protection:** The controller can withstand lightning stroke below 2KV

**Overvoltage Protection:** If input voltage is too high, power supply of the controller will be shutdown automatically to protect itself.

**Digital Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

**Overcurrent Protection:** If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shut down its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

# **Dimensions & Weight**

Dimensions: 190\*170\*98 (L\*W\*H, mm) Weight: 5800g (without accessory)

# **Standard Accessories**



- Input Power Cable (2m)
- Output Power Cable (2m)

Remark: Input power cable can be customized to fit the socket in your country.

# **Optional Accessories**



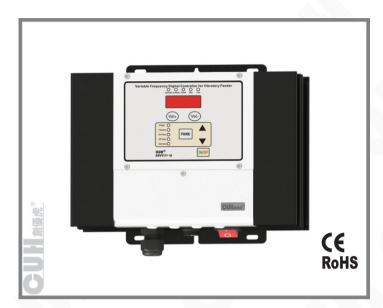
 Intelligent Photoelectric Sensor(2m)

# Vibratory Feeder Controller Expert



# SDVC31-U

Variable Frequency Digital Controller for Vibratory Feeder



# **Technical Data**

14.000		Range		11	Note
Item	Min	Typical	Max	Unit	
Input Voltage	85	220	250	٧	AC RMS
Adjustable Output Voltage Range	0		260	٧	Lower than 150% of Input Voltage
Voltage Adjustment Accuracy		1		٧	
Voltage Regulation Accuracy	0		10	%	ΔVout/ΔVin
Adjustable Output Current Range	0	<b></b>	10	А	
Output Power	0		2200	VA	
Output Frequency	40.0		400.0	Hz	
Frequency Adjustment Accuracy		0.1		Hz	
Output Waveform		Sine			
Soft Start Time	0		10	S	Default value: 0.5
On/Off Delay Time Range	0		20	S	Default value: 0.2
On/Off Delay Time Accuracy		0. 1		S	
Overheat Protection Trigger Temperature	60	65	65	°C	
DC Control Output Current	0		200	mA	
DC Control Output Voltage	22	24	26	V	
Analog Control Signal		1~5/4~20		V/mA	Remote Speed Control signal
Digital Control Signal		24		٧	Switching Signal
Adjustment Method		6		Button	
Standby Power Consumption		3		W	
Display Method		5		Digit	LED
Ambient Temperature	0	25	40	°C	
Ambient Humidity	10	60	85	%	No Condensation
Storage Ambient Temperature	-20	25	85	°C	1

### Model

SDVC31-U: 10A

### **Features**

Frequency Adjustment: Output frequency of the controller can be manually adjusted to resonant frequency of the vibratory feeder to get smooth, quiet and energy-saving feed effect.

Automatic High Precision Voltage Regulation: The internal digital voltage regulation circuit can eliminate feed speed variation caused by mains voltage fluctuation.

**Time Adjustable Soft Start:** The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake. Soft start time can be digitally preset.

**Switch Sensor ON/OFF Control:** 1 NPN/PNP switch sensor or PLC can be connected to turn on/off the controller.

Photoelectric Sensor ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

**Remote Speed Control:** Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, a 1-5V DC signal or a 4-20mA current signal.

**DC Control Output:** The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

**Keypad Lock:** Lock all buttons on the keypad to prevent misoperation by pressing the ON/OFF button and hold for 2 seconds.

**Overvoltage Protection:** If input voltage is too high, power supply of the controller will be shutdown automatically to protect itself

**Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

**Overcurrent Protection:** If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shut down its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

# **Dimensions & Weight**

Dimensions: 190\*242\*94.5 (L\*W\*H, mm) Weight: 2670g (without accessory)

### **Standard Accessories**



• Input Power Cable (1.5m)

Remark: Input power cable can be customized to fit the socket in your country.

# **Optional Accessories**



 Intelligent Photoelectric Sensor(1.5m)

# **Vibratory Feeder Controller Expert**



# SDVC31-UP

Variable Frequency Digital Controller for Vibratory Feeder



# **Technical Data**

la		Range	1114		
Item	Min	Typical	Max	Unit	Note
Input Voltage	85	220	250	V	AC RMS
Adjustable Output Voltage Range	0		260	٧	Lower than 150% of Input Voltage
Voltage Adjustment Accuracy		1		V	
Voltage Regulation Accuracy	0		10	%	ΔVout/ΔVin
Adjustable Output Current Range	0	<b>\</b>	10	А	
Output Power	0		2200	VA	
Output Frequency	40.0		400.0	Hz	
Frequency Adjustment Accuracy		0.1		Hz	
Output Waveform		Sine			
Soft Start Time	0		10	s	Default value: 0.5
On/Off Delay Time Range	0		20	s	Default value: 0.2
On/Off Delay Time Accuracy		0.1		S	
Overheat Protection Trigger Temperature	60	65	65	°C	
DC Control Output Current	0		200	mA	
DC Control Output Voltage	22	24	26	V	
Analog Control Signal		1~5/4~20		V/mA	Remote Speed Control signal
Digital Control Signal		24		V	Switching Signal
Adjustment Method		6		Button	
Standby Power Consumption		4		W	
Display Method		5		Digit	LED
Ingress Protection Level		IP67			
Ambient Temperature	0	25	40	°C	

# Model

SDVC31-UP: 10A

### **Features**

**IP Grade:** IP67.The controller keeps running well in humid,oily and dusty environment.

**Frequency Adjustment:** Output frequency of the controller can be manually adjusted to resonant frequency of the vibratory feeder to get smooth, quiet and energy-saving feed effect.

Time Adjustable Soft Start: The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake. Soft start time can be digitally preset.

**Switch Sensor ON/OFF Control:** 1 NPN switch sensor or PLC can be connected to turn on/off the controller.

Photoelectric Sensor ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

**Remote Speed Control:** Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, a 1-5V DC signal or a 4-20mA current signal.

**DC Control Output:** The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

**Keypad Lock:** Lock all buttons on the keypad to prevent misoperation by pressing the ON/OFF button and hold for 2 seconds.

**Lightning Protection:** The controller can withstand lightning stroke below 2KV.

Overvoltage Protection: If input voltage is too high, power supply of the controller will be shutdown automatically to protect itself

**Digital Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself

**Overcurrent Protection:** If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shut down its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

# **Dimensions & Weight**

Dimensions: 190\*260\*98 (L\*W\*H, mm) Weight: 9500g (without accessory)

# **Standard Accessories**



- Input Power Cable (2m)
- Output Power Cable (2m)

Remark: Input power cable can be customized to fit the socket in your country.

# **Optional Accessories**



Intelligent Photoelectric Sensor(2m)

# **Vibratory Feeder Controller Expert**



# SDVC33-M

Dual Channel Digital Variable Frequency Vibratory Feeder Controller



# **Technical Data**

	Range				
Item	Min	Typical	Max	Unit	Note
Input Voltage	85	220	250	V	AC RMS
Adjustable Output Voltage Range	0		260	V	Lower than 150% of Input Voltage
Voltage Adjustment Accuracy		1		V	
Voltage Regulation Accuracy	0		10	%	ΔVout/ΔVin
Adjustable Output Current Range	0	N	3.5	А	The combined current ca be distributed arbitrarily
Output Power	0		770	VA	
Output Frequency	5.0		999.9	Hz	
Frequency Adjustment Accuracy		0.1		Hz	
Output Waveform		Sine			
Soft Start Time	0		10	s	Default value: 0.5
On/Off Delay Time Range	0		99.9	S	Default value: 0.2
On/Off Delay Time Accuracy		0.1		S	
verheat Protection Trigger Temperature		65		°C	60°C return to norma
DC Control Output Current	0		350	mA	Both channels A & B are supported
24V Output Current			700	mA	Channel A & B output sum
DC Control Output Voltage	22	24	26	٧	
Analog Control Signal		4-20/1-5		mA/V	
Digital Control Signal		24		V	Switching Signal
Adjustment Method		6		Button	
Standby Power Consumption		3	-	W	
Display Method		5		Digit	LED
Weight		850		g	Without Accessory
Dimensions	190*6	1.8*94.5 ( L	*W*H)	mm	
Ingress Protection Level		IP20			
Ambient Temperature	0	25	40	°C	
Ambient Humidity	10	60	85	%	No Condensation
Storage Ambient Temperature	-20	25	85	°C	
Applicable Altitude		<2000		m	

# **Vibratory Feeder Controller Expert**

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### Model

SDVC33-M: Dual channel combined current up to 3.5A

### **Features**

**Frequency Adjustment:** Output frequency of the controller can be manually adjusted to resonant frequency of the vibratory feeder to get smooth, quiet and energy-saving feed effect.

Automatic High Precision Voltage Regulation: The internal digital voltage regulation circuit can eliminate feed speed variation caused by mains voltage fluctuation.

**Time Adjustable Soft Start:** The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake. Soft start time can be digitally preset.

**Soft Shutdown/Braking:** It can be set for 0.0~10.0 seconds, which is used to slowly stop the vibration of the feeder. Quickly stops the feeder by shifting the current phase by 180° during soft shutdown.

**Switch Sensor ON/OFF Control:** Adaptive switch sensor or PLC can be connected to turn on/off the controller.

Photoelectric Sensor ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

**Remote Speed Control:** Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, a 1-5V DC signal or a 4-20mA current signal.

**DC Control Output:** The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

Overheat/Undercooling Protection: If internal temperature of the controller gets too high/low, the controller will stop its output to protect itself.

**Overcurrent Protection:** If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shut down its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

# **Dimensions & Weight**

Dimensions: 190\*61.8\*94.5 (L\*W\*H, mm) Weight: 850g (without accessory)

# **Standard Accessories**



- Input Power Cable (1.5m)
- Output Power Cable (1.5m)\*2

Remark: Input power cable can be customized to fit the socket in your country.

# **Optional Accessories**



 Intelligent Photoelectric Sensor(1.5m)



# **SDVC34-M Series**

Variable Frequency Intelligent Controller for Vibratory Feeder



# **Technical Data**

ltem		Range		11	Note
item	Min	Typical	Max	Unit	
Input Voltage	85	220	250	V	AC RMS
Adjustable Output Voltage Range	0		260	V	Lower than 150% of Input Voltage
Voltage Adjustment Accuracy		1		V	
Voltage Regulation Accuracy	0		10	%	ΔVout/ΔVin
Response Time of Voltage Regulation	0.0025	<b>-</b>	0.04	S	the period of output voltage
Adjustable Output Current Range	0		3	Α	
Output Power	0		660	VA	
Output Frequency	25		400	Hz	
Frequency Adjustment Accuracy		0.1		Hz	
Output Waveform		Sine			
Soft Start Time	0		10	S	Default value: 0.5
On/Off Delay Time Range	0	(	20	S	Default value: 0.2
On/Off Delay Time Accuracy		0.1		S	
Overheat Protection Trigger Temperature	60	65	65	°C	
Digital Communication	ModBUS	485 Commi	unication		
DC Control Output Current	0		200	mA	
DC Control Output Voltage	22	24	26	٧	
Analog Control Signal		1~5/4~20		V/mA	Remote Speed Control signal
Digital Control Signal		24		V	Switching Signal
Adjustment Method		6		Button	
Standby Power Consumption		5		W	
Display Method		5		Digit	LED
Ambient Temperature	0	25	40	°C	
Ambient Humidity	10	60	85	%	No Condensation
Storage Ambient Temperature	-20	25	85	°C	

# Model

SDVC34-MR: 3A, Autotune Controller(RS485) SDVC34-MRJ: 3A, Autotune Controller(RS485 & Counting)

### **Features**

**Automatic Constant Feed Speed Control:** Automatic output voltage adjustment in real time to ensure constant preset feed speed regardless of weight change of the workpieces.

**Automatic Frequency Adjustment:** Automatic output frequency adjustment in real time to make sure the load is always working at its resonant frequency.

**Automatic Resonant Frequency Search:** Search out and output resonant frequency of the load. Other related parameters are also set automatically.

**Counting:** Count number of the workpieces. The controller will slow down or stop when count up to preset value. (available on SDVC34-MR.I)

**RS485 Communication:** All parameters of the controller can be adjusted via RS485.

**Automatic Switch Sensor Type Recognition:** The controller can recognize and adapt to both PNP and NPN type switch sensors.

**Sync Output:** Sync output waveform of the slave controller with that of the master controller to the same frequency and phase to avoid beat effect.

**Overvoltage Protection:** If input voltage is too high, power supply of the controller will be shutdown automatically to protect itself.

**Digital Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

**Overcurrent Protection:** If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shut down its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

# **Dimensions & Weight**

Dimensions: 190\*56\*94.5 (L\*W\*H, mm) Weight: 560g (without accessory)

# Standard Accessories



- Input Power Cable (1.5m)
- Output Power Cable (1.5m)
- Vibration Sensor (32g, 2m)



Remark: Input power cable can be customized to fit the socket in your country.

# **Optional Accessories**



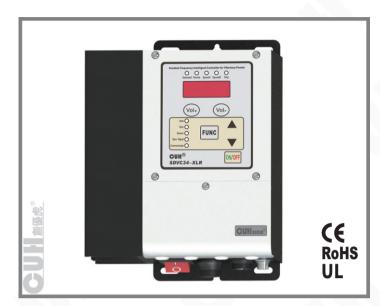
- Vibration Sensor (8g, 2m)
- Vibration Sensor (16g, 2m)
- Vibration Sensor (64g, 2m)

# **Vibratory Feeder Controller Expert**



# SDVC34-XL Series

Variable Frequency Intelligent Controller for Vibratory Feeder



# **Technical Data**

Item		Range		1114	Note
item	Min	Typical	Max	Unit	
Input Voltage	85	220	250	V	AC RMS
Adjustable Output Voltage Range	0		260	V	Lower than 150% of Input Voltage
Voltage Adjustment Accuracy		1		V	
Voltage Regulation Accuracy	0		10	%	ΔVout/ΔVin
Response Time of Voltage Regulation	0.0025		0.04	S	the period of output voltage
Adjustable Output Current Range	0		6	А	
Output Power	0		1320	VA	
Output Frequency	25		400	Hz	
Frequency Adjustment Accuracy		0.1		Hz	
Output Waveform		Sine			
Soft Start Time	0		10	S	Default value: 0.5
On/Off Delay Time Range	0	4- (	20	S	Default value: 0.2
On/Off Delay Time Accuracy		0.1		S	
Overheat Protection Trigger Temperature	60	65	65	°C	
Digital Communication	ModBUS	485 Comm	unication		
DC Control Output Current	0		200	mA	
DC Control Output Voltage	22	24	26	V	
Analog Control Signal		1~5/4~20		V/mA	Remote Speed Control signal
Digital Control Signal		24		V	Switching Signal
Adjustment Method		6		Button	
Standby Power Consumption		7		W	
Display Method	5		Digit	LED	
Ambient Temperature	0	25	40	°C	
Ambient Humidity	10	60	85	%	No Condensation
Storage Ambient Temperature	-20	25	85	°C	

# Model

SDVC34-XLR: 6A, Autotune Controller (RS485) SDVC34-XLJ: 6A, Autotune Controller (Counting)

### **Features**

**Automatic Constant Feed Speed Control:** Automatic output voltage adjustment in real time to ensure constant preset feed speed regardless of weight change of the workpieces.

Automatic Frequency Adjustment: Automatic output frequency adjustment in real time to make sure the load is always working at its resonant frequency.

Automatic Resonant Frequency Search: Search out and output resonant frequency of the load. Other related parameters are also set automatically.

**Counting:** Count number of the workpieces. The controller will slow down or stop when count up to preset value. (available on SDVC34-XI.I)

**RS485 Communication:** All parameters of the controller can be adjusted via RS485.

**Automatic Switch Sensor Type Recognition:** The controller can recognize and adapt to both PNP and NPN type switch sensors.

**Sync Output:** Sync output waveform of the slave controller with that of the master controller to the same frequency and phase to avoid beat effect.

**Overvoltage Protection:** If input voltage is too high, power supply of the controller will be shutdown automatically to protect itself.

**Digital Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

**Overcurrent Protection:** If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shut down its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

# **Dimensions & Weight**

Dimensions: 190\*147.8\*94.5 (L\*W\*H, mm) Weight: 1930g (without accessory)

# **Standard Accessories**



- Input Power Cable (1.5m)
- Output Power Cable (1.5m)
- Vibration Sensor (32g, 2m)

Remark: Input power cable can be customized to fit the socket in your country.

# **Optional Accessories**



- Vibration Sensor (8g, 2m)
- Vibration Sensor (16g, 2m)
- Vibration Sensor (64g, 2m)

# **Vibratory Feeder Controller Expert**



# SDVC34-UR

Variable Frequency Intelligent Controller for Vibratory Feeder



# **Technical Data**

La cons		Range			
Item	Min	Typical	Max	Unit	Note
Input Voltage	85	220	250	V	AC RMS
Adjustable Output Voltage Range	0		260	V	Lower than 150% of Input Voltage
Voltage Adjustment Accuracy		1		٧	
Voltage Regulation Accuracy	0		10	%	ΔVout/ΔVin
Response Time of Voltage Regulation	0.0025	<b>1</b>	0.04	S	the period of output voltage
Adjustable Output Current Range	0		10	А	
Output Power	0		2200	VA	
Output Frequency	25		400	Hz	
Frequency Adjustment Accuracy		0.1		Hz	
Output Waveform		Sine			
Soft Start Time	0		10	S	Default value: 0.5
On/Off Delay Time Range	0	(	20	S	Default value: 0.2
On/Off Delay Time Accuracy		0.1		S	
Overheat Protection Trigger Temperature	60	65	65	°C	
Digital Communication	ModBUS	5485 Commi	unication		
DC Control Output Current	0		200	mA	
DC Control Output Voltage	22	24	26	٧	
Analog Control Signal		1~5/4~20		V/mA	Remote Speed Control signal
Digital Control Signal		24		V	Switching Signal
Adjustment Method		6		Button	
Standby Power Consumption		5		W	
Display Method	5		Digit	LED	
Ambient Temperature	0	25	40	°C	
Ambient Humidity	10	60	85	%	No Condensation
Storage Ambient Temperature	-20	25	85	°C	

# Model

SDVC34-UR: 10A, Autotune Controller(RS485)

# **Features**

Automatic Constant Feed Speed Control: Automatic output voltage adjustment in real time to ensure constant preset feed speed regardless of weight change of the workpieces.

**Automatic Frequency Adjustment:** Automatic output frequency adjustment in real time to make sure the load is always working at its resonant frequency.

Automatic Resonant Frequency Search: Search out and output resonant frequency of the load. Other related parameters are also set automatically.

**RS485 Communication:** All parameters of the controller can be adjusted via RS485.

**Automatic Switch Sensor Type Recognition:** The controller can recognize and adapt to both PNP and NPN type switch sensors.

**Sync Output:** Sync output waveform of the slave controller with that of the master controller to the same frequency and phase to avoid beat effect.

**Overvoltage Protection:** If input voltage is too high, power supply of the controller will be shutdown automatically to protect itself.

**Digital Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself

**Overcurrent Protection:** If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shut down its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

# **Dimensions & Weight**

Dimensions: 190\*242\*94.5 (L\*W\*H, mm) Weight: 2670g (without accessory)

# Standard Accessories





- Input Power Cable (1.5m)
- Vibration Sensor (32g, 2m)

Remark: Input power cable can be customized to fit the socket in your country.

# **Optional Accessories**



- Vibration Sensor (8g, 2m)
- Vibration Sensor (16g, 2m)
- Vibration Sensor (64g, 2m)

# **Vibratory Feeder Controller Expert**

# en.cuhnj.com

# SDVC341-M

**Autotune Frequency Controller for Vibratory Feeder** 



# **Technical Data**

		Range		1114	
Item	Min	Typical	Max	Unit	Note
Input Voltage	85	220	250	V	AC RMS
Adjustable Output Voltage Range	0		250	٧	
Voltage Adjustment Accuracy		1		V	
Voltage Regulation Accuracy	0		10	%	ΔVout/ΔVin
Response Time of Voltage Regulation		Real Time		S	Voltage regulation for each waveform
Adjustable Output Current Range	0		3	А	
Output Power	0		660	VA	
Output Frequency	5.0		999.9	Hz	
Frequency Adjustment Accuracy		0.1		Hz	
Output Waveform		Sine			
Soft Start Time	0		40.0	S	Default value: 0.5
On/Off Delay Time Range	0.0		99.9	S	Default value: 0.2
On/Off Delay Time Accuracy		0.1		S	
Overheat Protection Trigger Temperature	60	65	65	°C	
Digital Communication	ModBU	IS485/CUH	Bus-DS®		
DC Control Output Current	0		400	mA	
DC Control Output Voltage	22	24	26	V	
		4~20		mA	remote speed contro current
Analog Control Signal	1	~5/0~5/0~3	LO	٧	remote speed contro voltage
Digital Control Signal		24		V	Switching Signal
Adjustment Method		7		Button	
Standby Power Consumption		-	5	W	
Display Method	128*128			Matrix Display	
Ingress Protection Level	IP10				
Ambient Temperature	0	25	40	°C	
Ambient Humidity	10	60	85	%	No Condensation
Storage Ambient Temperature	-20	25	85	°C	

# **Vibratory Feeder Controller Expert**

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### Model

SDVC341-M: 3A

### **Features**

Automatic Constant Feed Speed Control: Automatic output voltage adjustment in real time to ensure constant preset feed speed regardless of weight change of the workpieces.

**Automatic Frequency Adjustment:** Automatic output frequency adjustment in real time to make sure the load is always working at its resonant frequency.

**Constant Amplitude Frequency Search:** Ensure that two vibratory feeders with a small gap do not collide during the frequency search process.

**PFC Booster:** It can maintain a maximum output voltage of 250V when inputting 110V or 220V.

**Counting:** Count number of the workpieces. The controller will slow down or stop when count up to preset value.

**RS485 Communication:** RS485 interface supports ModbusASCII, Modbus RTU protocol.

**Automatic Switch Sensor Type Recognition:** The controller can recognize and adapt to both PNP and NPN type switch sensors.

**Digital Synchronous Communication:** The remote voltage, frequency, phase and other parameters of the controller can be distributed through digital synchronous communication CUHBus-DS®, so as to realize the parameter backup and restoration of all controllers (up to 8 units) in the entire network.

**Overvoltage Protection:** If input voltage is too high, power supply of the controller will be shutdown automatically to protect itself.

**Digital Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

**Overcurrent Protection:** If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shut down its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

# **Dimensions & Weight**

Dimensions: 190\*56\*94.5 (L\*W\*H, mm)
Weight: 560g (without accessory)

### Standard Accessories



- Input Power Cable (1.5m)
- Output Power Cable (1.5m)
- Vibration Sensor (32g, 2m)



Remark: Input power cable can be customized to fit the socket in your country.

# **Optional Accessories**



- Vibration Sensor (8g, 2m)
- Vibration Sensor (16g, 2m)
- Vibration Sensor (64g, 2m)



# **SDVC35 Series**

Variable Frequency Intelligent Controller for Vibratory Feeder



# **Technical Data**

14		Range	I I m i h	N-4-	
Item	Min	Typical	Max	Unit	Note
Input Voltage	85	220	250	V	AC RMS
Adjustable Output Voltage Range	0		260	V	Lower than 150% of Input Voltage
Voltage Adjustment Accuracy		1		V	
Voltage Regulation Accuracy	0		10	%	ΔVout/ΔVin
Response Time of Voltage Regulation		Real Time		s	Voltage regulation for each waveform
	0		3		SDVC35-MRJ
Adjustable Output Current Range	0		4.5	A	SDVC35-LRJ
Outsut Dawer	0		660		SDVC35-MRJ
Output Power	0		990	VA	SDVC35-LRJ
Output Frequency	25		400	Hz	
Frequency Adjustment Accuracy		0.1		Hz	
Output Waveform		Sine			
Soft Start Time	0		10	s	Default value: 0.5
On/Off Delay Time Range	0		20	s	Default value: 0.2
On/Off Delay Time Accuracy		0.1		s	
Overheat Protection Trigger Temperature	60	65	65	°C	
	ModBU:	S485 Comm	unication		
Digital Communication	EtherCat		EtherCat		Optional one
		Profinet			- Optional one
DC Control Output Current	0		200	mA	- Dual 24V Output
DC Control Output Voltage	22	24	26	V	Duai 24V Output
Analan Cantual Cinnal		4~20		mA	1 current channel remote speed contro
Analog Control Signal	1	~5/0~5/0~1	.0	٧	3 voltage channel remote speed control
Digital Control Signal		24		V	Switching Signal
Adjustment Method	1 Butto	n+1 rotary			
Standby Power Consumption			3	W	
Display Method		128*64			OLED Matrix Display
Ambient Temperature	0	25	40	°C	
Ambient Humidity	10	60	85	%	No Condensation
Storage Ambient Temperature	-20	25	85	°C	

# Model

SDVC35-MRJ: 3.0A Autotune Controller SDVC35-LRJ: 4.5A Autotune Controller

### **Features**

Automatic Constant Feed Speed Control: Automatic output voltage adjustment in real time to ensure constant preset feed speed regardless of weight change of the workpieces.

Automatic Frequency Adjustment: Automatic output frequency adjustment in real time to make sure the load is always working at its resonant frequency.

Automatic Resonant Frequency Search: Search out and output resonant frequency of the load. Other related parameters are also set automatically.

Counting: Count number of the feed material. The controller will slow down or stop when count up to preset value.

RS485 Communication: All parameters of the controller can be adjusted via RS485.

Network Communication: All parameters of the controller can be adjusted via network communication.

Output Current Display: Output current can be displayed in

Firmware Upgrade: Firmware can be upgraded remotely.

Type of Control Output: Push-pull type.

Automatic Switch Sensor Type Recognition: The controller can recognize and adapt to both PNP and NPN type switch

Sync Output: Sync output waveform of the slave controller with that of the master controller to the same frequency and phase to avoid beat effect.

Remote Speed Control: Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, or a DC signal.

Overvoltage Protection: If input voltage is too high, power supply of the controller will be shutdown automatically to protect

Digital Overheat Protection: If internal temperature of the controller gets too high, the controller will stop its output to protect

Overcurrent Protection: If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shut down its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

# **Dimensions & Weight**

Dimensions: 190\*60\*108.9 (L\*W\*H, mm) Weight: 560g (without accessory)

# **Optional Accessories**



- Vibration Sensor (16g, 2m)
- EtherCat Card
- Profinet Card

# Vibratory Feeder Controller Expert



# SDVC40-S

Variable Frequency Digital Controller for Piezo Vibratory Feeder



# **Technical Data**

		Range			
Item	Min	Typical	Max	Unit	Note
Input Voltage	85	220	250	V	AC RMS
Adjustable Output Voltage Range	0		220	٧	
Voltage Adjustment Accuracy		1		V	
Voltage Regulation Accuracy	0		10	%	ΔVout/ΔVin
Response Time of Voltage Regulation	0.0025		0.025	s	the period of output voltage
Adjustable Output Current Range	0		150	mA	
Output Power	0		33	VA	
Output Frequency	40		400	Hz	
Frequency Adjustment Accuracy		0.1		Hz	
Output Waveform		Sine			
Soft Start Time	0		10	s	Default value: 0.5
On/Off Delay Time Range	0	4- (	20	s	Default value: 0.2
On/Off Delay Time Accuracy		0.1		s	
Overheat Protection Trigger Temperature	60	65	65	°C	
DC Control Output Current	0		200	mA	
DC Control Output Voltage	22	24	26	V	
Analog Control Signal		1~5/4~20		V/mA	Remote Speed Control signal
Digital Control Signal		24		٧	Switching Signal
Adjustment Method		6		Button	
Standby Power Consumption		4	-	W	
Display Method		5		Digit	LED
Ambient Temperature	0	25	40	°C	
Ambient Humidity	10	60	85	%	No Condensation
Storage Ambient Temperature	-20	25	85	°C	

# Model

SDVC40-S: 150mA

### **Features**

**Capacitive Load:** The controller is adaptive to resistive load, inductive load and specially capacitive load such as a piezo vibrator.

**Frequency Adjustment:** Output frequency of the controller can be manually adjusted to resonant frequency of the vibratory feeder to get smooth, quiet and energy-saving feed effect.

**Time Adjustable Soft Start:** The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake. Soft start time can be digitally preset.

**Switch Sensor ON/OFF Control:** 1 NPN switch sensor or PLC can be connected to turn on/off the controller.

Photoelectric Sensor ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

Remote Speed Control: Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, a 1-5V DC signal or a 4-20mA current signal.

**DC Control Output:** The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

**Keypad Lock:** Lock all buttons on the keypad to prevent misoperation by pressing the ON/OFF button and hold for 2 seconds.

**Overvoltage Protection:** If input voltage is too high, power supply of the controller will be shutdown automatically to protect itself

**Digital Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself

**Overcurrent Protection:** If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shut down its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

# **Dimensions & Weight**

Dimensions: 190\*53.6\*94.5 (L\*W\*H, mm) Weight: 1050g (without accessory)

# Standard Accessories



- Input Power Cable (1.5m)
- Output Power Cable (1.5m)

Remark: Input power cable can be customized to fit the socket in your country.

# **Optional Accessories**



 Intelligent Photoelectric Sensor(1.5m)

# **Vibratory Feeder Controller Expert**



# **SDVC40-XS Series**

Multi-channel Variable Frequency Digital Controller for Piezo Vibratory Feeder



# **Technical Data**

		Range			
Item	Min	Typical	Max	Unit	Note
Input Voltage	85	220	250	٧	AC RMS
Adjustable Output Voltage Range	0		220	٧	
Adjustable Output Current Range	0		50	mA	
Single Channel Output Power	0		11	VA	
Voltage Adjustment Accuracy		1		V	
Voltage Regulation Precision	0		0.1	%	ΔVout/ΔVin
Output Frequency	40.0		400.0	Hz	
Frequency Adjustment Accuracy		0.1		Hz	
Output Waveform		Sine			
Soft Start Time	0.1		10.0	s	Default value: 0.5
Soft Closedown Time	0.1		10.0	s	Default value: 0.1
Delay Time Range	0	(	20.0	S	Default value: 0.2
Delay Time Accuracy		0.1		S	
Overheat Protection Trigger Temperature	60		65	°C	
DC Control Output Current	0		200	mA	The max total output current of 4 channel is
DC Control Output Voltage	22	24	26	V	500 mA
Analog Control Signal		1~5/4~20		V/mA	Remote Speed Control signal
Digital Control Signal		24		V	Switching Signal
Adjustment Method		6		Button	
Standby Power Consumption		2.5		W	
Display Method		5		Digit	LED
Ambient Temperature	0	25	40	°C	
Ambient Humidity	10	60	85	%	No Condensation
Storage Ambient Temperature	-20	25	85	°C	

# Model

SDVC40-XS2: 50mA\*2 SDVC40-XS3: 50mA\*3 SDVC40-XS4: 50mA\*4

### **Features**

**Capacitive Load:** The controller is adaptive to resistive load, inductive load and specially capacitive load such as a piezo vibrator.

**Phase Control:** when the controler's each channel outputs the same frequence, the phase between each channel can be controlled.

Frequency Adjustment: Output frequency of the controller can be manually adjusted to resonant frequency of the vibratory feeder to get smooth, quiet and energy-saving feed effect.

Automatic High Precision Voltage Regulation: The internal digital voltage regulation circuit can eliminate feed speed variation caused by mains voltage fluctuation.

**Switch Sensor ON/OFF Control:** 1 NPN switch sensor or PLC can be connected to turn on/off the controller.

Remote Speed Control: Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, a 1-5V DC signal or a 4-20mA current signal.

**DC Control Output:** The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

Type of Control Output: NPN type, PNP type, Push-Pull.

Overvoltage Protection: If input voltage is too high, power supply of the controller will be shutdown automatically to protect itself.

**Digital Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

**Overcurrent Protection:** If output currentexceeds its rated value, the controller will stop its output to protect itself and the load.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shut down its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

# **Dimensions & Weight**

Dimensions: 190\*107.6\*94.5 (L\*W\*H, mm) Weight: 2672g (without accessory)

# **Standard Accessories**



- Input Power Cable (1.5m)
- Output Power Cable (1.5m)\*2/3/4

Remark: Input power cable can be customized to fit the socket in your country

# **Vibratory Feeder Controller Expert**



# SDVC41-M

Variable Frequency Intelligent Controller for Piezo Vibratory Feeder



# **Technical Data**

		Range			
Item	Min	Typical	Max	Unit	Note
Input Voltage	85	220	250	V	AC RMS
Adjustable Output Voltage Range	20	( <u></u> )	220	٧	
Voltage Adjustment Accuracy		1		V	
Voltage Regulation Accuracy	0		10	%	ΔVout/ΔVin
Response Time of Voltage Regulation	0.0025	<u> </u>	0.025	s	the period of output voltage
Adjustable Output Current Range	0		300	mA	
Output Power	0		66	VA	
Output Frequency	40		400	Hz	
Frequency Adjustment Accuracy		0.1		Hz	
Output Waveform		Sine			
Soft Start Time	0		10	S	Default value: 0.5
On/Off Delay Time Range	0	(	20	S	Default value: 0.2
On/Off Delay Time Accuracy		0.1		S	
Overheat Protection Trigger Temperature	60	65	65	°C	
Digital Communication	ModBUS	485 Commi	unication		
DC Control Output Current	0		200	mA	
DC Control Output Voltage	22	24	26	٧	
Analog Control Signal		1~5/4~20		V/mA	Remote Speed Control signal
Digital Control Signal		24		٧	Switching Signal
Adjustment Method		6		Button	
Standby Power Consumption		3	\ \	W	
Display Method	5		Digit	LED	
Ambient Temperature	0	25	40	°C	
Ambient Humidity	10	60	85	%	No Condensation
Storage Ambient Temperature	-20	25	85	°C	

# Model

SDVC41-M: 300mA

### **Features**

**Capacitive Load:** The controller is adaptive to resistive load, inductive load and specially capacitive load such as a piezo vibrator.

Automatic Constant Feed Speed Control: Automatic output voltage adjustment in real time to ensure constant preset feed speed regardless of weight change of the workpieces.

Automatic Resonant Frequency Search: Search out and output resonant frequency of the load. Other related parameters are also set automatically.

**RS485 Communication:** All parameters of the controller can be adjusted via RS485.

Automatic Switch Sensor Type Recognition: The controller can recognize and adapt to both PNP and NPN type switch sensors.

**Sync Output:** Sync output waveform of the slave controller with that of the master controller to the same frequency and phase to avoid beat effect.

Remote Speed Control: Output Voltage/Feed Speed of the controller can be adjusted remotely by an external potentiometer, a PLC, a 1-5V or 4-22mA DC signal.

**Digital Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

**Overcurrent Protection:** If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shut down its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

# **Dimensions & Weight**

Dimensions: 190\*56\*94.5 (L\*W\*H, mm) Weight: 600g (without accessory)

### **Standard Accessories**



- Input Power Cable (1.5m)
- Output Power Cable (1.5m)
- Vibration Sensor (32g, 2m)



Remark: Input power cable can be customized to fit the socket in your country.

# **Optional Accessories**



- Vibration Sensor (8g, 2m)
- Vibration Sensor (16g, 2m)
- Vibration Sensor (64g, 2m)

# **Vibratory Feeder Controller Expert**



# SDVC42-SD

**Autotune High Frequency Piezo Controller** 



# **Technical Data**

		Range			
Item	Min	Typical	Max	Unit	Note
Input Voltage	85	220	250	V	AC RMS
Adjustable Output Voltage Range	0.0		50.0	V	AC RMS
Voltage Adjustment Accuracy		0.1		٧	
Voltage Regulation Accuracy	0		10	%	ΔVout/ΔVin
Adjustable Output Current Range	0	<b></b>	600	mA	
Output Power	0		30	VA	
Output Frequency	40.0		999.9	Hz	
Frequency Adjustment Accuracy		0.1		Hz	
Output Waveform		Sine			
Soft Start Time	0		40.0	S	Default value: 0.5
On/Off Delay Time Range	0.0		99.9	S	Default value: 0.2
On/Off Delay Time Accuracy		0.1		S	
Overheat Protection Trigger Temperature	60	65	65	°C	
Sync Communication	CUHBus-DS®				
Digital Communication	ModBl	JS485/Digit	al Sync		
DC Control Output Current	0		400	mA	
DC Control Output Voltage	22	24	26	V	
	1	~5/0~5/0~1	.0	V	remote speed control voltage
Analog Control Signal		4~20		mA	remote speed control current
Digital Control Signal		24		V	Switching Signal
Adjustment Method		7		Button	
Standby Power Consumption			5	W	
Display Method	128*128				Matrix Display
Ingress Protection Level	IP20				
Ambient Temperature	0	25	40	°C	
Ambient Humidity	10	60	85	%	No Condensation
Storage Ambient Temperature	-20	25	85	°C	

# Model

SDVC42-SD: 600mA

### **Features**

**Capacitive Load:** The controller is adaptive to resistive load, inductive load and specially capacitive load such as a piezo vibrator.

Automatic Constant Feed Speed Control: Automatic output voltage adjustment in real time to ensure constant preset feed speed regardless of weight change of the workpieces.

**Automatic Frequency Adjustment:** Automatic output frequency adjustment in real time to make sure the load is always working at its resonant frequency.

**Automatic Resonant Frequency Scan:** Scan and then output resonant frequency of the load. Other related parameters are also set automatically.

**Counting:** Count number of the workpieces. The controller will slow down or stop when count up to preset value.

 $\textbf{RS485 Communication:} \ \textbf{All parameters of the controller can be adjusted via Rs485.}$ 

**Dual Switch Sensor ON/OFF Control:** 2 NPN switch sensors or PLCs can be connected to turn on/off the controller.

Automatic Switch Sensor Type Recognition: The controller can recognize and adapt to both PNP and NPN type switch sensors.

**Digital Synchronous Communication:** The remote voltage, frequency, phase and other parameters of the controller can be distributed through digital synchronous communication CUHBus-DS®, so as to realize the parameter backup and restoration of all controllers (up to 8 units) in the entire network.

Remote Speed Control: Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, a 1-5V DC signal or a 4-20mA current signal.

Output Current Display: Output current can be displayed in real time.

**Overvoltage Protection:** If input voltage is too high, power supply of the controller will be shutdown automatically to protect itself.

**Digital Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

**Overcurrent Protection:** If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shut down its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

# **Dimensions & Weight**

Dimensions: 190\*53.6\*94.5 (L\*W\*H, mm) Weight: 1043g (without accessory)

# **Standard Accessories**



- Input Power Cable (1.5m)
- Output Power Cable (1.5m)
- Vibration Sensor (32g, 2m)



Remark: Input power cable can be customized to fit the socket in your country.

# **Optional Accessories**



- Vibration Sensor (8g, 2m)
- Vibration Sensor (16g, 2m)
- Vibration Sensor (64g, 2m)

# **Vibratory Feeder Controller Expert**



# SDVC50

Variable Frequency Digital Controller for Vibratory Feeder (Low Input Voltage)



# **Technical Data**

lt aus		Range			
Item	Min	Typical	Max	Unit	Note
Input Voltage	12		36	V	DC Input
Adjustable Output Voltage Range	0		36	V	
Voltage Adjustment Accuracy		1		V	
Adjustable Output Current Range	0		5	Α	
Output Power	0		180	VA	
Output Frequency	40		400	Hz	
Frequency Adjustment Accuracy		0.1		Hz	
Output Waveform		Sine			
Soft Start Time	0		10	S	Default value: 0.5
On/Off Delay Time Range	0		20	s	Default value: 0.2
On/Off Delay Time Accuracy		0.1		S	
DC Control Output Current	0		200	mA	
DC Control Output Voltage	22		26	V	
Digital Control Signal		24		V	Switching Signal
Adjustment Method		CAN BUS			
Standby Power Consumption	\\	3		W	
Ambient Temperature	0	25	40	°C	
Ambient Humidity	10	60	85	%	No Condensation
Storage Ambient Temperature	-20	25	85	°C	

# Model

SDVC50: 5A

# **Features**

**Frequency Adjustment:** Output frequency of the controller can be manually adjusted to resonant frequency of the vibratory feeder to get smooth, quiet and energy-saving feed effect.

Automatic High Precision Voltage Regulation: The internal digital voltage regulation circuit can eliminate feed speed variation caused by mains voltage fluctuation.

**Time Adjustable Soft Start:** The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake. Soft start time can be digitally preset.

**Digital Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

**Overcurrent Protection:** If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shut down its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

Max Adjustable Output Voltage: Max Adjustable Output Voltage can be preset to protect the load from damage caused by too high voltage.

# **Dimensions & Weight**

Dimensions: 190\*38.8\*94.5 (L\*W\*H, mm) Weight: 560g (without accessory)



# **SDVC60 Series**

Intelligent Flexible multi-channel Vibratory Feeder Controller



# **Technical Data**

lham		Range			
Item	Min	Typical	Max	Unit	Note
AC Input Voltage	85	220	250	V	50/60 Hz AC effective
Adjustable Output Voltage Range	0		250	٧	
			3.0	١.	Each group of SDVC6024-M
Adjustable Output Current Range	0		6.0	A	Each group of SDVC6024-XL
			750		Each group of SDVC6024-M
Output Power	0		1500	VA	Each group of SDVC6024-XL
Output Frequency	25	50	400	Hz	
Frequency Adjustment Accuracy		0.1	Hz		
Output Waveform		Sine			
DC Control Output Current	0		200	mA	
DC Control Output Voltage	22	24	26	٧	
Load Type	el	ectromagn	et		
Standby Power Consumption		5		W	
Display Method		6		Digit	LED
Ingress Protection Level	IP20				
Ambient Temperature	0	25	40	°C	
Ambient Humidity	10	60	85	%	No Condensation
Storage Ambient Temperature	-20	25	85	°C	

### Model

SDVC6024-M: 2 groups of 4 outputs, max total current 2\*3A SDVC6024-XL: 2 groups of 4 outputs, max total current 2\*6A

### **Features**

**Phase Control:** when the controler's each channel outputs the same frequence, the phase between 2 channels can be controlled.

**Frequency Adjustment:** Output frequency of the controller can be manually adjusted to resonant frequency of the vibratory feeder to get smooth, quiet and energy-saving feed effect.

Automatic High Precision Voltage Regulation: The internal digital voltage regulation circuit can eliminate feed speed variation caused by mains voltage fluctuation.

**Time Adjustable Soft Start:** The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake. Soft start time can be digitally preset.

**Switch Sensor ON/OFF Control:** NPN/PNP switch sensor or PLC can be connected to turn on/off the controller.

Remote Speed Control: Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, a 1-5V DC signal or a 4-20mA current signal.

**DC Control Output:** The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

Type of Control Output: NPN type, PNP type, Push-Pull.

Max Adjustable Output Voltage: Max Adjustable Output Voltage can be preset to protect the load from damage caused by too high voltage.

**Overvoltage Protection:** If input voltage is too high, power supply of the controller will be shutdown automatically to protect itself.

**Digital Overheat Protection:** If internal temperature of the controller gets too high, controller will stop its output to protect itself.

**Overcurrent Protection:** If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shut down its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

# **Dimensions & Weight**

Dimensions: SDVC6024-M: 190\*103.6\*94.5 (L\*W\*H, mm)

SDVC6024-M: 190 103.0 94.3 (E W H, HIIII) SDVC6024-XL: 190\*192\*94.5 (L\*W\*H, mm)

Weight: SDVC6024-M: 1230g (without accessory) SDVC6024-XL: 2280g (without accessory)

# Standard Accessories



- Input Power Cable (1.5m)
- Output Power Cable (1.5m)\*2

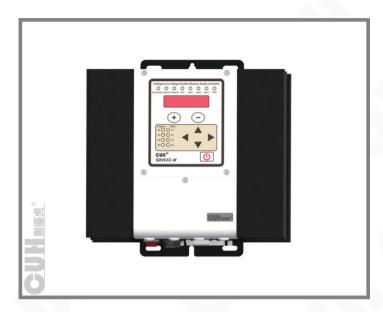
Remark: Input power cable can be customized to fit the socket in your country.

# **Vibratory Feeder Controller Expert**



# SDVC61-M

Intelligent Low Voltage Flexible Vibratory Feeder Controller



# **Technical Data**

Item		Typical		Unit	Note
item	Min	Typical	Max	Unit	Note
AC Input Voltage	180	220	250	V	50/60 Hz AC RMS
Motor Output Voltage	0		24	Vac	A.C. DAAC
Motor Output Current	0		3	Α	AC RMS
Motor Output Frequency	5.0	50.0	400.0	Hz	
Frequency Adjustment Accuracy		0. 1		Hz	
Motor Output Waveform		Sine			
Light Source Output Voltage	12		60	V	DC
Light Source Output Current	0		2	Α	DC
Light Source NTC Temperature Sensor Resistance		100000		Ω	B Value 4000K
Control Output Voltage	22	24	26	V	
Standby Power Consumption		7		W	
Load Type	Voice coil m	notor and LED	light board		
Display Method	6			Digit	LED
Ambient Temperature	0	25	40	°C	
Ambient Humidity	10	60	85	%	No Condensation
Storage Ambient Temperature	-20	25	85	°C	

# Model

SDVC61-M: 4-way voice coil motor output 24V/3A, 3-way LED driver output 60V/2A

### **Features**

**Phase Control:** Four voice coil motor drive outputs can independently control the phase difference.

**Frequency Adjustment:** Output frequency of the controller can be manually adjusted to resonant frequency of the vibratory feeder to get smooth, quiet and energy-saving feed effect.

Automatic High Precision Voltage Regulation: The internal digital voltage regulation circuit can eliminate feed speed variation caused by mains voltage fluctuation.

**Bidirectional DC Control Output:** The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

Type of Control Output: NPN type, PNP type, Push-Pull.

Max Adjustable Output Voltage: Max Adjustable Output Voltage can be preset to protect the load from damage caused by too high voltage.

**Overvoltage Protection:** If input voltage is too high, power supply of the controller will be shutdown automatically to protect itself

**Light Source Overheat Protection:** Each group of light sources is equipped with an NTC temperature sensor interface, which can realize overheating protection of the light source.

**Overcurrent Protection:** If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shut down its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

# **Dimensions & Weight**

Dimensions: 190\*192\*94.5 (L\*W\*H, mm) Weight: 2130g (without accessory)

### **Standard Accessories**



- Input Power Cable (1.5m)
- DB25 Plug

Remark: Input power cable can be customized to fit the socket in your country.

# **Optional Accessories**



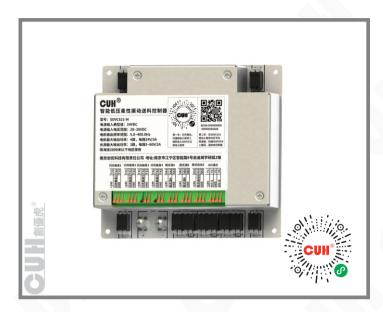
• A/B/C Lamp Panel

# **Vibratory Feeder Controller Expert**



# SDVC621-M

Intelligent Low Voltage Flexible Vibratory Feeder Controller



# **Technical Data**

LL		Typical		11	Nete	
Item	Min	Typical	Max	Unit	Note	
DC Input Voltage	20	24	28	V		
Motor Output Voltage	0	-	16	Vac	A.C. DIAG	
Motor Output Current	0		3	Α	AC RMS	
Motor Output Frequency	5.0	50.0	400.0	Hz		
Frequency Adjustment Accuracy		0.1	Hz			
Motor Output Waveform		Sine				
Light Source Output Voltage	12		60	٧	DC	
Light Source Output Current	0		2	Α	DC	
Light Source NTC Temperature Sensor Resistance		100000		Ω	B Value 4000K	
Control Output Voltage	22	24	26	V		
Standby Power Consumption	no	more than 3	3W	W		
Load Type	Voice coil m	otor and LED	light board			
Ambient Temperature	0	25	40	°C		
Ambient Humidity	10	60	85	%	No Condensation	
Storage Ambient Temperature	-20	25	85	°C		

# Model

SDVC621-M: 4-way voice coil motor output, the peak value per way is 24V/3A. 3-way LED driver output, the voltage per way is 5~60V, the peak current is 2A.

### **Features**

**Bluetooth Communication:** Support the Bluetooth connection of the mobile phone to the controller, and complete all flexcible feeder operations through the mobile phone WeChat applet.

**Phase Control:** Four voice coil motor drive outputs can independently control the phase difference.

**Frequency Adjustment:** Output frequency of the controller can be manually adjusted to resonant frequency of the vibratory feeder to get smooth, quiet and energy-saving feed effect.

**Automatic High Precision Voltage Regulation:** The internal digital voltage regulation circuit can eliminate feed speed variation caused by mains voltage fluctuation.

Bidirectional DC Control Output: The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

Type of Control Output: NPN type, PNP type, Push-Pull.

Max Adjustable Output Voltage: Max Adjustable Output Voltage can be preset to protect the load from damage caused by too high voltage.

**Overvoltage Protection:** If input voltage is too high, power supply of the controller will be shutdown automatically to protect itself.

**Light Source Overheat Protection:** Each group of light sources is equipped with an NTC temperature sensor interface, which can realize overheating protection of the light source.

**Overcurrent Protection:** If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shut down its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

# **Dimensions & Weight**

Dimensions: 134\*124\*28.69 (L\*W\*H, mm) Weight: 270g (without accessory)

# **Optional Accessories**



● A/B/C Lamp Panel

# **Vibratory Feeder Controller Expert**



# **SDVS30 Series**

**Intelligent Optical Fiber Sorting Controller** 



# **Technical Data**

Item		Typical			Note
item	Min	Typical	Max	Unit	Note
Input Voltage	20	24	26	٧	DC Voltage
Working Presure		5	7	Bar	
Control Output Current	0	\	400	mA	
Output Desidual Valtage			1	v	NPN Output
Output Residual Voltage			1.5	]	PN <b>P</b> Output
Reponse Time	20	100		ms	
Solenoid Valve Control Step	10			ms	
Solenoid Valve Powe Consumption		1.6		W	
Flow Adjust Range	0		20	L/min	
Digital Optoelectric Gain		7.8x10 <sup>5</sup>		No Unit	
Optoelectric Resolution		10		bit	
Static Power Consumption		/	1.2	W	
Fitting Fiber Diameter	2.1	2.2	2.3	mm	
Input Tube Outer Diameter		6		mm	
Output Tube Outer Diameter		4		mm	
Immunity of Sunlight			50000	Lux	
Immunity of Incandesent Lamp		/	30000	Lux	
Digital Control Signa		24		٧	Switching Signal
Adjustment Method		6		Button	
Display Method		5		Digit	LED
Ambient Temperature	0	25	40	°C	
Ambient Humidity	10	60	85	%	No Condensation
Storage Ambient Temperature	-20	25	85	°C	

# Model

SDVS30: Dual Optical Fibers SDVS301: Single Optical Fiber

### **Features**

Fiber Amplifier: Two way fiber amplifier inside.

**Solenoid Valve Switch Counting:** Provide switch counting data for life time evaluation.

**Dual Switch Sensor ON/OFF Control:** Support 2 way On/Off switch input, anti shake or delay time can be set.

Automatic Switch Sensor Type Recognition: The controller can recognize and adapt to both PNP and NPN type switch sensors.

Type of Control Output: Push-Pull type with OCP and SCP.

**DC Control Output:** The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

**Overvoltage Protection:** If input voltage exceed the normal working value, the controller will stop and put the error code. if exceed too much, the controller will be shutdown automatically to protect itself.

**Overcurrent Protection:** If the working current exceed the rate value, this port will disable to protect circuit. wihle current return to normal value, the function will recover automatically.

Restorable Short Circuit Protection: If the output port short to 24V or GND, the controller will set this port to high impedence state to protect electronic component inside. while short condition removed, this port will recover normal operation automatically.

# **Dimensions & Weight**

Dimensions: 212\*56\*94.4 (L\*W\*H, mm) Weight: 580g (without accessory)

# **Standard Accessories**



- 24V Power Cable(1m)
- Reflective Sensing Fiber(1.5m)\*2 (one Sensor for SDVS301)
- 4mm Output Air Tube(2m) (1m for SDVS301)

# **Vibratory Feeder Controller Expert**



# **SDUC20-U Series**

Intelligent Digital Ultrasonic Welding Controller



# **Technical Data**

la aus		Typical			
Item	Min	Typical	Max	Unit	Note
AC Input Voltage	85	220	250	٧	50/60Hz AC effective value
Outeut Valta as	0		1500	v	SDUC20-US
Output Voltage	0		2000	V	SDUC20-UM
			1.5		SDUC20-US
Output Current	0		3.0	Α	SDUC20-UM
Continuous Output Power	0		1000	W	When ambient temperature is 25°C
Output Power which under forced air cooling condition	0		1500	W	
			2250		SDUC20-US
Peak Output Power	0		6000	VA	SDUC20-UM
Output Frequency	14000	20000	25000	Hz	
Output Frequency Adjustment Accuracy		1		Hz	
Output Waveform		Sine			
On Delay Time	0	0	10.00	S	
Pulse Output Time	0	0.5	10.00	S	
The Voltage of Control Output	22	24	26	V	
The Current of Control Output	0		200	mA	
Standby Power Consumption		5		W	
Load Type	Ultrasonic	piezoelectri			
Display Method		5		Digit	LED
Ambient Temperature	0	25	40	°C	
Ambient Humidity	10	60	85	%	No Condensation
Storage Temperature	-20	25	85	°C	1

# Model

SDUC20-US: 1.5A SDUC20-UM: 3.0A

### **Features**

**Capacitive Load:** The controller is specifically designed to drive ultrasonic piezoelectric vibrators and can drive capacitive loads.

**Output Current Display:** Output current can be displayed in real time.

Frequency Adjustment: Output frequency of the controller can be manually adjusted to resonant frequency of the PZT to get smooth, quiet and energy-saving Welding effect.

Automatic Resonant Frequency Scan: Scan and then output resonant frequency of the PZT. Other related parameters are also set automatically.

**Dual Switch Sensor ON/OFF Control:** 2 switch sensors or PLCs can be connected to turn on/off the controller.

**DC Control Output:** The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

Type of Control Output: NPN type.

Automatic Switch Sensor Type Recognition: The controller can recognize and adapt to both PNP and NPN type switch sensors.

**Overcurrent Protection:** If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

**Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

**Overvoltage Protection:** If input voltage is too high, power supply of the controller will be shutdown automatically to protect itself.

**Thunder Protection:** The controller can withstand lightning strikes not exceeding 2kV.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shutdown its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

# **Dimensions & Weight**

Dimensions: 397.4\*190\*94.5 (L\*W\*H, mm) Weight: 4865g (without accessory)

# Standard Accessories



- Input Power Cable (1.5m)
- Output Power Cable (1.5m)

Remark: Input power cable can be customized to fit the socket in your country.

# **Vibratory Feeder Controller Expert**



# SDMC10-S

**Digital Low Voltage DC Brushed Motor Controller** 



# **Technical Data**

la ana		Range		11	Note
Item	Min	Typical	Max	Unit	
AC Input Voltage	85	220	250	V	50/60 Hz AC RMS
Output Voltage of Motor	0		24.0	Vdc	DC
Output Current of Motor	0		5.00	А	DC
Soft Start Time	0.1		10	S	Default value: 0.5
On/Off Delay Time Range	0		99.9	S	Default value: 0.2
On/Off Delay Time Accuracy		0.1		s	
Overheat Protection Trigger Temperature	58	60	66	°C	
DC Control Output Current	0		400	mA	
DC Control Output Voltage	22	24	26	V	
Analog Control Signal		1~5/4~20		V/mA	Remote Speed Control signal
Digital Control Signal		24		V	Switching Signal
Adjustment Method		6		Button	
Standby Power Consumption		3		W	
Display Method		5		Digit	LED
Ambient Temperature	0	25	40	°C	
Ambient Humidity	10	60	85	%	No Condensation
Storage Ambient Temperature	-20	25	85	°C	

### Model

SDMC10-S: 24V, 5A

# **Features**

Automatic High Precision Voltage Regulation: The internal digital voltage regulation circuit can eliminate feed speed variation caused by mains voltage fluctuation.

**Time Adjustable Soft Start:** The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake. Soft start time can be digitally preset.

**Time Adjustable Soft Shutdown:** When stopping from the running state, the output voltage can be gently reduced to 0 to prevent the motor load from being impacted.

**Switch Sensor ON/OFF Control:** Adaptive switch sensor or PLC can be connected to turn on/off the controller.

Remote Speed Control: Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, a 1-5V DC signal or a 4-20mA current signal.

**DC Control Output:** The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

**Keypad Lock:** Lock all buttons on the keypad to prevent misoperation by pressing the ON/OFF button and hold for 2 seconds.

Max Adjustable Output Voltage: Max Adjustable Output Voltage can be preset to protect the motor load from damage caused by too high voltage.

**Overvoltage Protection:** If input voltage is too high, power supply of the controller will be shutdown automatically to protect itself

**Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

# **Dimensions & Weight**

Dimensions: 190\*53.6\*94.5 (L\*W\*H, mm) Weight: 590g (without accessory)

### Standard Accessories



• Input Power Cable (1.5m)

Remark: Input power cable can be customized to fit the socket in your country.



# SDMC20-S

**Digital Single Phase Asynchronous Motor Controller** 



# **Technical Data**

Adjustable Output Voltage Range			Range			
Adjustable Output Voltage Range  Voltage Adjustment Accuracy  Voltage Regulation Accuracy  Voltage Regulation Response Time  Adjustable Output Current Range  Output Power  Output Frequency  Output Waveform  Soft Start Time  On/Off Delay Time Range  On/Off Delay Time Accuracy  Overheat Protection Trigger Temperature  Analog Control Signal  Digital Control Signal  Adjustment Method  Fuse Capacity  Standby Power Consumption  Associated Ass	item	Min	Typical	Max	Unit	Note
Adjustable Output Voltage Range	Input Voltage	85	220	250	٧	AC RMS
Vin-5   Full Wave		35		Vin-10	.,	Half Wave
Voltage Regulation Accuracy	Adjustable Output Voltage Range	45		Vin-5	1 V	Full Wave
Voltage Regulation Accuracy         —         —         30         V         △Vin+=70V           Voltage Regulation Response Time         0         0.01         0.02         s           Adjustable Output Current Range         0         —         5         A           Output Power         0         —         1100         VA           Half Wave         45         50/60         65         Hz         Half Wave           Output Waveform         Phase Angle Control         Full Wave           Soft Start Time         0         —         9.9/10.0         s         Default value:           On/Off Delay Time Range         0         —         9.9/99.9         s         Default value:           On/Off Delay Time Accuracy         0.1         s         Default value:           Overheat Protection Trigger Temperature         58         60         66         °C           DC Control Output Voltage         22         24         26         V           DC Control Output Current         0         —         400         mA           Analog Control Signal         1~5/4~20         V/mA         Remote Spee Control Signal           Adjustment Method         6         Button	Voltage Adjustment Accuracy		1		٧	
Voltage Regulation Response Time         0         0.01         0.02         s           Adjustable Output Current Range         0          5         A           Output Power         0          1100         VA           Output Frequency         45         50/60         65         Hz         Half Wave           Full Wave         90         100/120         130         Hz         Half Wave           Output Waveform         Phase Angle Control         Full Wave           Soft Start Time         0          9.9/10.0         s         Default value:           On/Off Delay Time Range         0          9.9/99.9         s         Default value:           On/Off Delay Time Accuracy         0.1         s         S         Default value:           Overheat Protection Trigger Temperature         58         60         66         °C           DC Control Output Voltage         22         24         26         V           DC Control Output Current         0          400         mA           Analog Control Signal         1~5/4~20         V/mA         Remote Spee Control Signal           Adjustment Method         6         Button	Voltage Regulation Accuracy			30	٧	Vset = 150V △Vin+ = 70V
Output Power         0         —         1100         VA           Output Frequency         45         50/60         65         Hz         Half Wave           90         100/120         130         Hz         Half Wave           Full Wave         Output Waveform         Phase Angle Control           Soft Start Time         0         —         9.9/10.0         s         Default value:           On/Off Delay Time Range         0         —         9.9/99.9         s         Default value:           On/Off Delay Time Accuracy         0.1         s         S         Default value:           Overheat Protection Trigger Temperature         58         60         66         °C         C           DC Control Output Voltage         22         24         26         V         V           DC Control Output Current         0         —         400         mA         Remote Spee Control Signal         1~5/4~20         V/mA         Remote Spee Control Signal         A         V         Switching Signal         A         Button         A         Standby Speec Consumption         —         W         A         LED         LED         Digit         LED	Voltage Regulation Response Time	0	0.01	0.02	s	
A5         50/60         65         Hz         Half Wave Full Wave           Output Waveform         Phase Angle Control           Soft Start Time         0         —         9.9/10.0         s         Default value:           On/Off Delay Time Range         0         —         9.9/99.9         s         Default value:           On/Off Delay Time Accuracy         0.1         s         Default value:           Overheat Protection Trigger Temperature         58         60         66         °C           DC Control Output Voltage         22         24         26         V           DC Control Output Current         0         —         400         mA           Analog Control Signal         1~5/4~20         V/mA         Remote Spee Control Signal           Digital Control Signal         24         V         Switching Signal           Adjustment Method         6         Button           Fuse Capacity         6.3         A           Standby Power Consumption         —         2         —         W           Display Method         5         Digit         LED	Adjustable Output Current Range	0		5	Α	
Output Frequency         90         100/120         130         Hz         Full Wave           Output Waveform         Phase Angle Control           Soft Start Time         0         —         9.9/10.0         s         Default value:           On/Off Delay Time Range         0         —         9.9/99.9         s         Default value:           On/Off Delay Time Accuracy         0.1         s         Default value:           Overheat Protection Trigger Temperature         58         60         66         °C           DC Control Output Voltage         22         24         26         V           DC Control Output Current         0         —         400         mA           Analog Control Signal         1~5/4~20         V/mA         Remote Spee Control Signal           Digital Control Signal         24         V         Switching Signal           Adjustment Method         6         Button           Fuse Capacity         6.3         A           Standby Power Consumption         —         2         —         W           Display Method         5         Digit         LED	Output Power	0		1100	VA	
90   100/120   130   Full Wave	Outsut Francisco	45	50/60	65		Half Wave
Soft Start Time	Output Frequency	90	100/120	130	HZ	Full Wave
On/Off Delay Time Range         0         —         9.9/99.9         s         Default values           On/Off Delay Time Accuracy         0.1         s          s           s   <	Output Waveform	Phas	se Angle Co			
On/Off Delay Time Accuracy         0.1         S           Overheat Protection Trigger Temperature         58         60         66         °C           DC Control Output Voltage         22         24         26         V           DC Control Output Current         0         —         400         mA           Analog Control Signal         1~5/4~20         V/mA         Remote Spee Control Signal           Digital Control Signal         24         V         Switching Signal           Adjustment Method         6         Button           Fuse Capacity         6.3         A           Standby Power Consumption         —         2         —         W           Display Method         5         Digit         LED	Soft Start Time	0		9.9/10.0	s	Default value: 1.0
Overheat Protection Trigger Temperature         58         60         66         °C           DC Control Output Voltage         22         24         26         V           DC Control Output Current         0         —         400         mA           Analog Control Signal         1~5/4~20         V/mA         Remote Spee Control Signal           Digital Control Signal         24         V         Switching Signal           Adjustment Method         6         Button           Fuse Capacity         6.3         A           Standby Power Consumption         —         2         —         W           Display Method         5         Digit         LED	On/Off Delay Time Range	0		9.9/99.9	s	Default value: 0.2
DC Control Output Voltage   22   24   26   V	On/Off Delay Time Accuracy		0.1		S	
DC Control Output Current         0         —         400         mA           Analog Control Signal         1~5/4~20         V/mA         Remote Spee Control Signal           Digital Control Signal         24         V         Switching Sig           Adjustment Method         6         Button           Fuse Capacity         6.3         A           Standby Power Consumption         —         2         —         W           Display Method         5         Digit         LED	Overheat Protection Trigger Temperature	58	60	66	°C	
Analog Control Signal         1~5/4~20         V/mA         Remote Spee Control Signal           Digital Control Signal         24         V         Switching Signal           Adjustment Method         6         Button           Fuse Capacity         6.3         A           Standby Power Consumption         —         2         —         W           Display Method         5         Digit         LED	DC Control Output Voltage	22	24	26	٧	
Analog Control Signal         1~5/4~20         V/mA         Control signal           Digital Control Signal         24         V         Switching Signal           Adjustment Method         6         Button           Fuse Capacity         6.3         A           Standby Power Consumption         —         2         —         W           Display Method         5         Digit         LED	DC Control Output Current	0	> ==	400	mA	
Adjustment Method         6         Button           Fuse Capacity         6.3         A           Standby Power Consumption         —         2         —         W           Display Method         5         Digit         LED	Analog Control Signal		1~5/4~20	)	V/mA	Remote Speed Control signal
Fuse Capacity         6.3         A           Standby Power Consumption         —         2         —         W           Display Method         5         Digit         LED	Digital Control Signal		24		٧	Switching Signal
Standby Power Consumption — 2 — W Display Method 5 Digit LED	Adjustment Method		6		Button	
Display Method 5 Digit LED	Fuse Capacity		6.3		Α	
	Standby Power Consumption		2		W	
	Display Method		5		Digit	LED
Ambient Temperature 0 25 40 °C	Ambient Temperature	0	25	40	°C	
Ambient Humidity 10 60 85 % No Condensa	Ambient Humidity	10	60	85	%	No Condensation
Storage Ambient Temperature -20 25 85 °C	Storage Ambient Temperature	-20	25	85	°C	

Note: "xxx/xxx" indicates "Traditional Parameter values / Modern Parameter values"

### Model

SDMC20-S: 5A Digital Single Phase Asynchronous Motor Controller

### **Features**

Automatic High Precision Voltage Regulation: The internal digital voltage regulation circuit can eliminate feed speed variation caused by mains voltage fluctuation.

**Time Adjustable Soft Start:** The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake. Soft start time can be digitally preset.

**Time Adjustable Soft Shutdown:** When stopping from the running state, the output voltage can be gently reduced to 0 to prevent the motor load from being impacted.

**Dual Switch Sensor ON/OFF Control:** Adaptive switch sensors or PLCs can be connected to turn on/off the controller.

Photoelectric Sensor ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

Remote Speed Control: Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, a 1-5V DC signal or a 4-20mA current signal.

**DC Control Output:** The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

**Keypad Lock:** Lock all buttons on the keypad to prevent misoperation by pressing the ON/OFF button and hold for 2 seconds.

Max Adjustable Output Voltage: Max Adjustable Output Voltage can be preset to protect the load from damage caused by too high voltage.

**Overvoltage Protection:** If input voltage is too high, power supply of the controller will be shutdown automatically to protect itself

**Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

**Overcurrent Protection:** If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Fuse-Short Circuit Protection: If output of the controller is short-circuited, the fuse inside will be blown to protect the controller and the load.

# **Dimensions & Weight**

Dimensions: 190\*53.6\*94.5 (L\*W\*H, mm) Weight: 430g (without accessory)

# **Standard Accessories**



• Input Power Cable (1.5m)

Remark: Input power cable can be customized to fit the socket in your country.

# **Optional Accessories**



 Intelligent Photoelectric Sensor(1.5m)

# **Vibratory Feeder Controller Expert**



# SDMC30-S

**Digital Three Phase Asynchronous Motor Controller** 



# **Technical Data**

Item		Range		Unit	Nete				
iteiii	Min	Typical	Max	Oilit	Note				
Input Voltage	200	220	240	V	50/60Hz				
Output Cable Voltage	0		240	V	does not exceed the input voltage				
RMS Input Current			2.8	А					
Input Current Peak			8.0	А					
Output Current Adjustment Range	0		1.6	А					
Output Capacity	0		600	VA					
Output Frequency	2.0		120.0	Hz					
Frequency Adjustment Accuracy		0.1		Hz					
Output Waveform		Vector Sine							
Applicable Motor Power			0.2	kW	1/4HP				
verheat Protection Trigger Temperature		65		°C	60°C return to norma				
DC Control Output Current	0		350	mA					
24V Output Current			700	mA					
DC Control Output Voltage	22	24	26	V					
Analog Control Signal	4~20	/ 1~5、0~5、	0~10	mA/V					
Digital Control Signal		24		V	Switching Signal				
Adjustment Method		6		Button					
Standby Power Consumption	\	3		W					
Display Method		5		Digit	LED				
Weight		830		g	Without Accessory				
Dimensions	190*6	1.8*94.5 ( L*	W*H)	mm					
Ingress Protection Level		IP20							
Ambient Temperature	-10	25	40	°C					
Ambient Humidity	10	60	85	%	No Condensation				
Storage Ambient Temperature	-20	25	85	°C					
Applicable Altitude		<2000		m					

# Model

SDMC30-S: 200W Digital Three Phase Asynchronous Motor Controller

### **Features**

**Frequency Adjustment:** The output frequency of the controller can be adjusted to set different motor speeds.

**Time Adjustable Soft Start:** The controller will gently increase output frequency from 0 to the preset value when power on to avoid sudden shake. Soft start time can be digitally preset.

**Time Adjustable Soft Shutdown:** When stopping from the running state, the output frequency can be gently reduced to 0 to prevent the motor load from being impacted.

**Dual Switch Sensor ON/OFF Control:** Adaptive switch sensors or PLCs can be connected to turn on/off the controller.

Photoelectric Sensor ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

**Remote Speed Control:** Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, a 1-5V DC signal or a 4-20mA current signal.

**Overvoltage Protection:** If input voltage is too high, power supply of the controller will be shutdown automatically to protect itself

**Digital Overheat Protection:** If internal temperature of the controller gets too high, the controller will stop its output to protect itself

**Overcurrent Protection:** If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shut down its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

# **Dimensions & Weight**

Dimensions: 190\*61.8\*94.5 (L\*W\*H, mm) Weight: 830g (without accessory)

### **Standard Accessories**



Input Power Cable (1.5m)

Remark: Input power cable can be customized to fit the socket in your country.

# **Optional Accessories**



Intelligent Photoelectric Sensor(1.5m)

# **Vibratory Feeder Controller Expert**

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		34	Controller Reset Factory					>	>	>	>	>	>	>	>	>	>	>	>	>	>	>	>	>	>	>		>	>	>	>	>	>	>	>
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	yMetl	7	LCD Matrix Display																		>					>							Н		
	ispla	П	LED Digital Tubes Display					>	>	>	>	>	>	>	>	>	>	>	>	>			>	>	>		>	>	>		>	>	>	>	> .
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	ssificat	nber	criptio	eries								<u>_</u>	Ъ	eries	S/M	eries	4	۵		eries	Σ	eries		SSer		D		eries		Σ	eries	JSeri			(2)
	on Clas	on Nun	on Des	10 S	:11-S	11-M	14-S	20-S	20-L	20-U	.21-S	21-L	21-X	.22 S	311-	318	31-X	31-U	33-M	34 S	341-	35 S	40-S	40-X	:41-M	:42-S	.50	:60 S	:61-M	621-	30 Se	:20-L	210-5	220-5	330-8
	Function Classification Display Method	Function Number	Function Description	SDVC10 Series	SDVC11-S	SDVC11-M	SDVC14-S	SDVC20-S	SDVC20-L	SDVC20-U	SDVC21-S	SDVC21-LP	SDVC21-XLP	SDVC22 Series	SDVC311-S/M	SDVC31 Series	SDVC31-XLP	SDVC31-UP	SDVC33-M	SDVC34 Series	SDVC341-M	SDVC35 Series	SDVC40-S	SDVC40-XS Series	SDVC41-M	SDVC42-SD	SDVC50	SDVC60 Series	SDVC61-M	SDVC621-M	SDVS30 Series	SDUC	SDMC10-S	SDM(	SDMC30-S
									Voltage								0 40 12 17		Series						for Piezo		Low Voltage		Flexible		Optical Fiber Sorting	UltrasonicWelding SDUC20-U Series		Motor Series SDMC20-S	SDMC30-S

Note:  $\triangle$  represents this function is available for some models.





# Vibratory Feeder Controller Specialist Provide Professional Service



**CUH** is a high-tech enterprise-which co-operates with Nanjing University, Southeast University, Nanjing University of Science and Technology and some others. We mainly research develop and produce automatic feeding systems and intelligent production equiprments. Relying on the precise and pragmatic work attitude and strong technical force, CUH has gained a high popularity in domestic and international vibratory feeding fields by our reliable and stable products after a long and unremitting effort.



**CUH** has developed products-which are well known and universally acknowledg the vibratory feeding world through self-directed innovation and formed a complet product line from entry-level to high-end. CUH has become the leader of vibratory feeder controller by our stable, reliable, efficient and energy saving products. We can provide solutions to all kinds of control, drive and power supply requirements.



**CUH** is devoted to provide total solutions of vibratory feeding. You can get not independent components, but a complete intelligent feeding system which has automatic setting, automatic monitoring and automatic adjusting functions.



WE has passed ISO9001、ISO14001、ISO45001 Systems Certificated Our featured products have passed UL certification, CE Certificated The controller produced by CUH has passed RoHS certification



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